



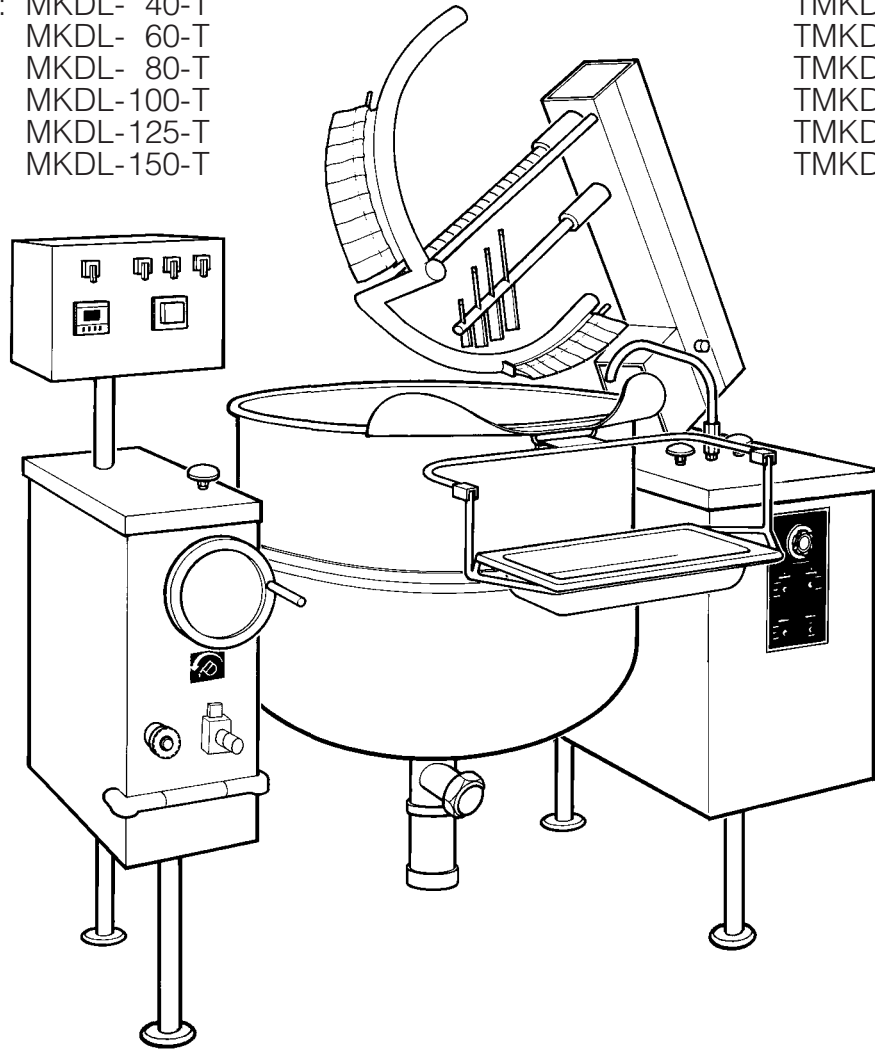
Operators Manual

Installation, Operation & Service

Direct Steam Mixer Kettles

MODELS: MKDL- 40-T
MKDL- 60-T
MKDL- 80-T
MKDL-100-T
MKDL-125-T
MKDL-150-T

TMKDL- 40- T
TMKDL- 60- T
TMKDL- 80- T
TMKDL- 100- T
TMKDL- 125- T
TMKDL- 150- T



 **Cleveland**

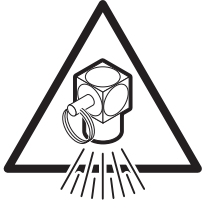
Enodis

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For your safety

DANGER

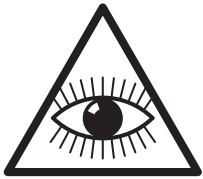


Keep clear of pressure relief discharge.

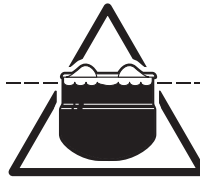


Keep hands away from moving parts and pinch points.

IMPORTANT



Inspect unit daily for proper operation.



Do not fill kettle above recommended level marked on outside of kettle.

CAUTION



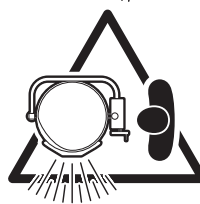
Surfaces may be extremely hot! Use protective equipment.



Wear protective equipment when discharging hot product.

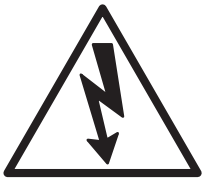


Do not lean on or place objects on kettle lip.



Stand clear of product discharge path when discharging hot product.

SERVICING

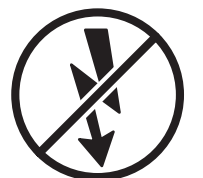


Shut off power at main fuse disconnect prior to servicing.



Ensure kettle is at room temperature and pressure gauge is showing zero or less prior to removing any fittings.

GAS APPLIANCES



Do not attempt to operate this appliance during a power failure.



Keep appliance and area free and clear of combustibles.

INSTALLATION

GENERAL

Installation of the kettle must be accomplished by qualified installation personnel working to all applicable local and national codes. Improper installation of product could cause injury or damage.

This unit is built to comply with applicable standards for manufacturers. Included among those approval agencies are: UL, NSF, ASME/Ntl.Bd., CSA, ETL, CE, and others. Many local codes exist, and it is the responsibility of the owner/installer to comply with these codes.

INSPECTION

Before uncrating, visually inspect the unit for evidence of damage during shipping. If damage is noticed, do not unpack the unit, follow shipping damage instructions.

SHIPPING DAMAGE INSTRUCTIONS

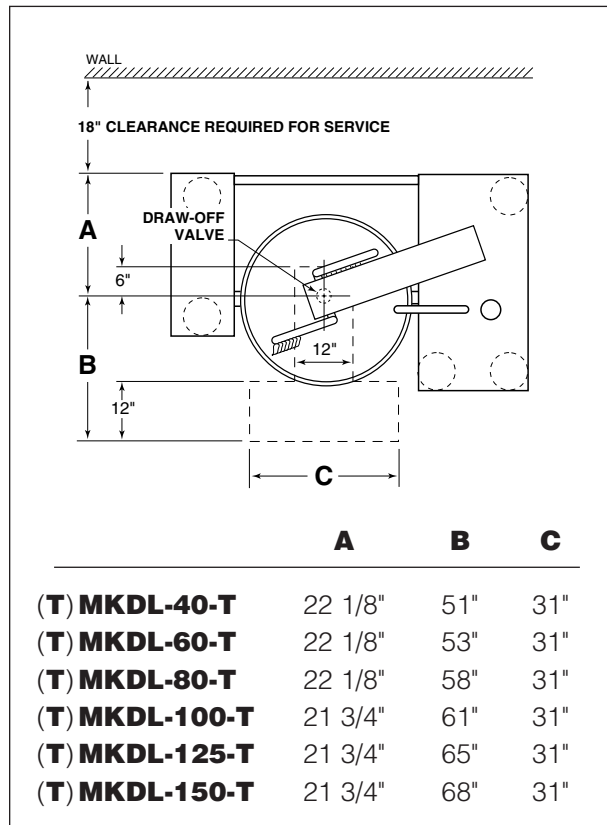
If shipping damage to the unit is discovered or suspected, observe the following guidelines in preparing a shipping damage claim.

1. Write down a description of the damage or the reason for suspecting damage as soon as it is discovered. This will help in filling out the claim forms later. If possible, take a polaroid picture.
2. As soon as damage is discovered or suspected, notify the carrier that delivered the shipment.
3. Arrange for the carrier's representative to examine the damage.
4. Fill out all carrier claims forms and have the examining carrier sign and date each form.

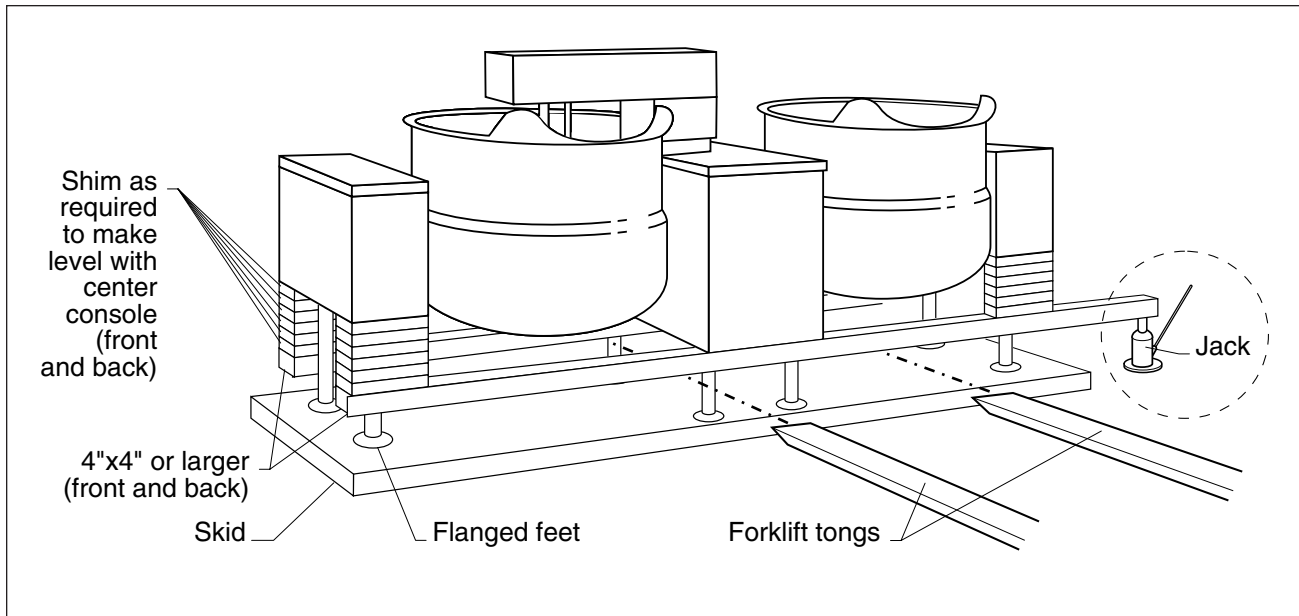
CLEARANCE REQUIREMENTS

18" is recommended for service access on the rear of kettle, 0" on the left side and 4" on the right. If adjoining equipment is over 36" high allow 4" clearance on right side.

RECOMMENDED FLOOR DRAIN LOCATION



Recommended Floor Drain Location



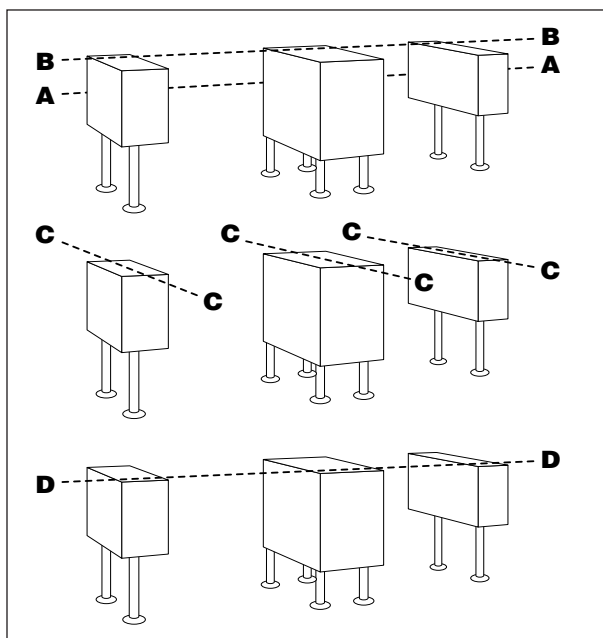
Recommended Installation Procedure

MOVING UNIT

1. While still on skid, move unit as close to final installation position as possible.
2. Prepare unit for lifting as shown in diagram.
3. Lift gently with a forklift or jacks and remove skid.
4. Lower gently to ground and remove forklift and blocking.
5. If unit has to be re-positioned, slide gently. Do not twist or push one side of unit excessively and cause binding on trunnions.

LEVELING

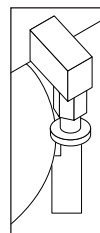
Note: Instructions reflect a more complicated twin mixer kettle - process for single mixer kettles is the same.



Recommended Leveling Procedure

1. With straight-edge, line the backs of the consoles up with each other (dotted line **A**).
2. Level and straight-edge backs of consoles (dotted line **B**). Adjustments are made by turning flanges on back feet only.

3. Level consoles individually from front to back (dotted lines **C**). Adjustments are made by turning flanges on front feet only.
4. Re-check that the back is level (dotted line **B**) and then the front (dotted line **D**). Adjust if necessary.



Guide Pins

5. Check that mixer bridge is level and guide pins lock smoothly without binding. If not repeat steps **1** through **4**.

NOTE: See Operating Instructions before operating unit.

6. Make electrical connections (see electrical service connections) and test mixer bridge as follows:

- ⇒ **A/** Raise mixer bridge.
- ⇒ **B/** Swing bridge out over centre console.
- ⇒ **C/** Swing bridge to the left as far as possible.

- ⇒ **D/** Lower bridge.
- ⇒ **E/** Bridge pins should enter pin hole on kettle perfectly, If not return to step 1 and repeat leveling steps.
- ⇒ **F/** Raise bridge and swing to far right (for twin mixers only).
- ⇒ **G/** Repeat steps **D** and **E** (for twin mixers only).
- 7.** Once positioned and leveled, permanently secure the kettle's flanged feet to the floor using 5/16 inch stainless steel lag bolts and floor anchors (supplied by the installer). Secure each of the flanged feet with one bolt in each hole.
- 8.** Connect piping as described in the "PIPING CONNECTION" section.

ELECTRICAL SERVICE CONNECTIONS

Install in accordance with local codes and/or the National Electric Code ANSI/NFPA No 70-1981 (USA) or the Canadian Electric Code CSA Standard C22.1 (Canada). A separate fused disconnect switch must be supplied and installed. The kettle must be electrically grounded by the installer.

The electric supply must match the power requirements specified on the kettle's rating plate. The copper wiring must be adequate to carry the required current at the rated voltage. Refer to the specification sheet for electrical specifications.

- 1.** Ensure main power is turned off before connecting wires.
- 2.** Remove the screws at the rear of the center console cover, and remove the cover. A wiring diagram is affixed to the underside of the console cover.
- 3.** Feed permanent copper wiring 18" through the cut-out in the bottom of the console. Connect wiring in junction box in the bottom of the console.
- 4.** Turn main power back on.
- 5.** Check for correct rotation of electric motor (access by removing top front cover on center console). If rotation is incorrect, disconnect main power and reverse any two of the three live lines.
- 6.** Replace the console cover and secure it with screws.

COMPRESSED AIR CONNECTION

Mixer Kettles with an air activated discharge valve require a minimum of 90 PSI to operate correctly.

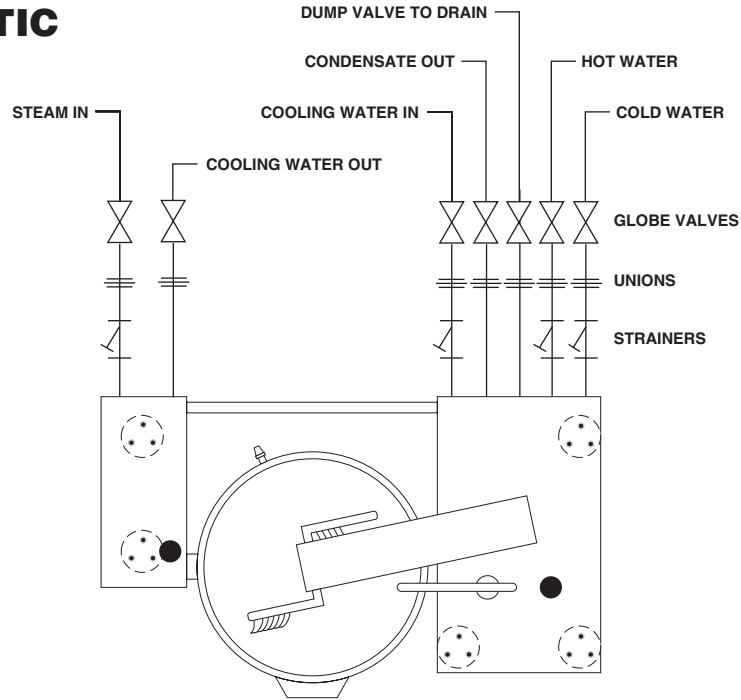
If the unit is also supplying air to a Metering Filling Station then a pressure of 100 PSI at a minimum volume of 25 CFM is required.

The air supplied to the mixer should be clean and dry. No oil should be added to the supply air. We recommend the compressed air system be equipped with a drier, filter, and automatic water dump on the air compressor receiver tank. If the distance between the tank and the unit is less than 100 feet then a minimum line size of 3/4" is required. A distance of 100 to 300 feet requires a minimum 1" line.

PIPING CONNECTIONS

- 1.** All plumbing to and from the kettle should be thoroughly cleaned and inspected for dirt and debris before the final connections to the kettle are made.
- 2.** Connect all piping according to identification tags on unit.
- 3.** Piping between boiler and kettle should be sloped and a drip condensate trap installed at lowest point.
- 4.** Insulating steam piping is recommended for safety and higher efficiency.
- 5.** To determine the correct steam supply pipe size:
 - ⇒ **A/** Find the total steam requirement using the first chart.
 - ⇒ **B/** Use the steam requirement total in the second chart to find the correct pipe size.

PIPING SCHEMATIC



STEAM REQUIREMENTS FOR KETTLES

Kettle Cap. U.S. Gal.	Kettle Dia.	25 psi Steam 265°F		40 psi Steam 287°F		80 psi Steam 302°F	
		Lbs./Hr.	Hp./Hr.	Lbs./Hr.	Hp./Hr.	Lbs./Hr.	Hp./Hr.
40	26"	100	3	120	4	150	4.5
60	29.5"	150	4.5	190	5.5	230	7.0
80	33"	210	6.0	260	7.5	300	9.0
100	36"	260	7.5	320	9.5	390	11.0
125	40"	320	9.5	400	11.5	470	14.0
150	40"	390	11.0	480	14.0	570	17.0

- ☐ Steam requirements are maximum per hour.
- ☐ If more than one unit is on the same line then add the steam usage for each one to reach a total.

STEAM PIPE SIZING

Steam Required Lbs./Kg. per hour	Required pipe length in feet/meters		
	200 Ft. 60 Meters	400 Ft. 125 Meters	600 Ft. 185 Meters
100/45 Kg.	3/4"	1"	1 1/4"
200/91 Kg.	1"	1 1/4"	1 1/2"
300/136 Kg.	1"	1 1/4"	1 1/2"
400/182 Kg.	1"	1 1/2"	1 3/4"
500/227 Kg.	1 1/4"	1 1/2"	1 3/4"
700/318 Kg.	1 1/2"	1 3/4"	2"
900/409 Kg.	1 1/2"	1 3/4"	2"

NOTES:

- ☐ Pipe size in inches.
- ☐ Less than 50 PSI (3.4 BAR) pressure, increase pipe size by 1/4".
- ☐ 80 to 100 PSI (5.5 to 6.8 BAR), Decrease pipe size by 1/4".

QUALITY ASSURANCE CHECKLIST

Follow this list only after all other installation steps are completed. Some steps require the use of equipment. Follow operating instructions.

The following will be performed before the unit is connected to utilities:

- | | | |
|-----------|---------|---|
| 1. | Visual | Examine unit for scratches, dents, or other defects. |
| 2. | Visual | Check flanged feet all have bolts holding them. |
| 3. | General | Check all accessible wiring, mechanical and plumbing connections by hand for secure, tight and satisfactory assembly. Remove all paper. |
| 4. | Level | Check unit has been leveled and squared correctly. |

The following will be performed with the unit connected to utilities:

- | | | |
|------------|---------------------------|--|
| 5. | Raise Bridge | If bridge does not raise then check motor rotation. Bridge should not raise until speed control is turned to minimum and then adjusted back up. |
| 6. | Swing Bridge | Bridge when fully raised should swing without hitting any object, i.e. control housing, kettle lip. Check that hydraulic hoses are not being pinched by stops on swivel assembly. |
| 7. | Tilt Kettle | Kettle tilts smoothly both down and back up. If power tilt, check that micro switches are adjusted properly (kettle is level in upright position and drains fully when tilted) and are not being crushed by gear. |
| 8. | Lower Bridge | Raise bridge. Switch to mix. Turn speed control to zero to reset micro switch then set speed control to number four. Check that unit does not begin to mix until bridge has lowered part way into the kettle. Check that mixer bridge pin lowers into pin hole correctly |
| 9. | Speed Control - Main | Main agitator arm not rotating when set at minimum but will start to move slowly on one. Speed control makes positive contact with micro switch. |
| 10. | Speed Control - Secondary | Set main speed control to five. Adjust secondary control from minimum to maximum. Look for considerable speed variance. |
| 11. | Water Faucets | Turn on hot water faucet. Turn off and check for leaks in piping and drips from faucet spout. Repeat above with cold water faucet. |
| 12. | Product Discharge Valve | Add water to kettle. Check for leaks from valve. Open and close valve a few times and check for leaks again. |

OPTIONAL CONTROLS

Some units may not have the following items to test

13. Meter

Complete this test using markings on mixer arm or a measuring strip if there are no markings on the unit. Test the meter at the following values up to capacity (Should be approx. $\pm 1/4$ "). During this test check that the (interrupt) switch stops the water flow and the (continue/reset) when switched to "continue" resumes the flow without resetting the meter.

GALLONS	LITERS
5	20
20	80
40	160
80	320
100	400

When the (continue/reset) switch is turned to "reset" the displayed quantity on the meter should be erased and the count begins at zero.

For the following test fill the kettle 3/4 full of water. Have the mixer rotating with the speed control setting at three to five.

14. Heating Manual

(Active/Bypass) switch in "Bypass" position. (Heat/Off/Cool) switch in "Heat" position. Open manual steam valve, steam enters kettle and condensate escapes from steam trap.

For units equipped with water cooling -

- 1./ Automatic drain opens and discharges water from jacket,
- 2./ Automatic drain closes when steam starts exiting,
- 3./ Condensate drain opens and discharges hot water.

Close manual steam valve and you should hear steam entering kettle slow to a stop.

15. Cooling Manual

Turn (Heat/Off/Cool) switch to "Off". Open manual steam valve. Turn (Heat/Off/Cool) switch to "Cool". Cooling water enters kettle from large console and exits from side console.

16. Heating Automatic

(Heat/Off/Cool) switch in "Off" position. Open manual steam valve. Follow operating instructions on label to set the temperature to 180°F/ 90°C. Turn (Active/Bypass) switch to "Active", you should hear steam entering kettle and condensate should escape steam trap.

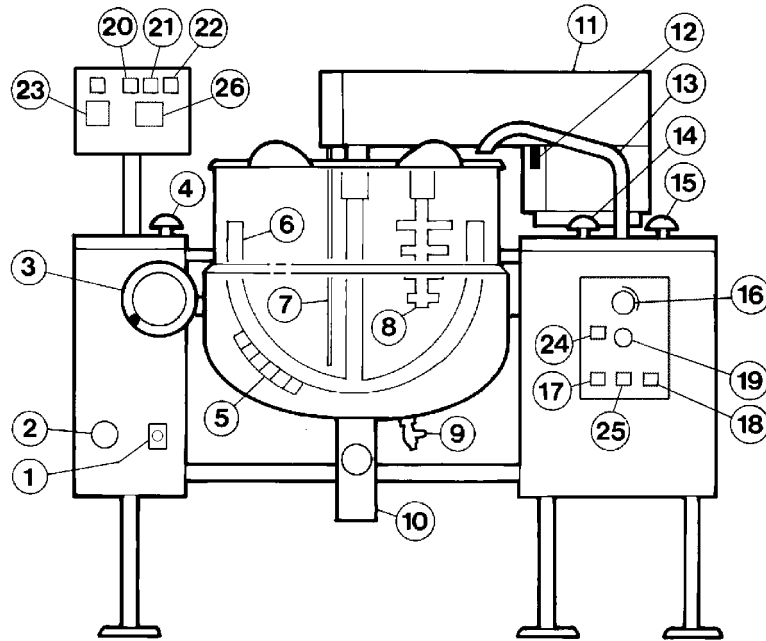
For units equipped with water cooling -

- 1./ Automatic drain opens and discharges water from jacket,
- 2./ Automatic drain closes when steam starts exiting,
- 3./ Condensate drain opens and discharges hot water.

17 Chart Recorder

- a) Seal chart recorder on the inside all around to the panel with silicone.
- b) Seal pipe penetration where cables enters panel from console with silicone all around.

OPERATING INSTRUCTIONS



Operating Controls & Indicators

ITEM NO. DESCRIPTION FUNCTION

1. Air Quick Connect Connection for air to food pump.
2. Air Regulator Opens and closes air operated product discharge valve (Item 10).
3. Hand Wheel Tilts kettle for pouring. May be replaced by tilt switch if unit is power tilt.
4. Steam Valve Manually controls the amount of steam entering the kettle.
5. Scraper Blades Scrapes the side of the kettle and moves product away.
6. Main Agitator Arm Provides most of the product movement.
7. Temperature Probe Probe holds temperature sensors for controller.
8. Secondary Arm Provides reverse agitation and product lift in kettle.
9. Drain Cock Used to manually drain condensate from kettle.
10. Product Discharge Valve Discharge valve for product in the kettle.
11. Mixer Bridge Encloses agitator motors.
12. Secondary Speed Control Controls speed of secondary agitator arm.
13. Faucet Spout Delivers water to the kettle.
14. Hot Water Valve Turns on hot water.
15. Cold Water Valve Turns on cold water.
16. Mixer Speed Control Controls speed of agitators and mixer bridge lift mode.
17. Mix/Lift Switch Sets hydraulics to mix or lift mode.
18. Up/Down Switch When unit is in lift mode, bridge can be raised or lowered with this switch.
19. Emergency Stop Stops hydraulic system.
20. On/Off Switch Power switch to water meter.
21. Start Switch Starts water flow to kettle.
22. Interrupt Switch Interrupts flow without resetting water meter.
23. Active/Bypass Switch Switch to activate or bypass (manual operation) the controller.
24. Controller Switch Dual function switch for auto mode or manual heat, cool or off mode.
25. Main Power Switch Power switch for unit.
26. Water Meter Control Display and setting for water meter.

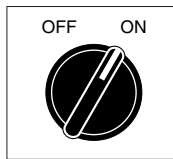
Operating Suggestions

Cleveland Range Mixer Kettles are simple and safe to operate. The following tips will allow you to maximize the use of your new mixer.

1. To achieve optimum performance on tilting kettles;
Before applying steam to a cold kettle, open the DRAIN COCK (9) to drain condensate from the kettles jacket. Close drain cock when unit is fully drained.
2. Allow unit to preheat before addition of product to kettle. However when cooking egg and milk products, the kettle should NOT be preheated, as products of this nature adhere to hot cooking surfaces. These types of foods should be placed in the kettle before heating is begun.
3. An important part of kettle cleaning is to prevent foods from drying on. For this reason, cleaning should be completed immediately after cooked foods are removed. Refer to the "Care and Cleaning" instructions for detailed kettle washing procedures.
4. If a mixer bridge is equipped with a temperature probe for a controller or thermometer, the probe must be submerged a minimum of three inches in the product for accurate readings.

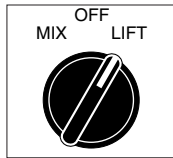
Safety

1. Close PRODUCT DISCHARGE VALVE (10) before filling the kettle.
2. When raising or lowering MIXER BRIDGE (11), insure FAUCET SPOUT (13) is not in the way of MAIN AGITATOR ARM (6) or damage to spout will result.
3. As a safety precaution the MIXER SPEED CONTROL (16) must first be turned to zero before unit will start to mix.
4. Always remember, like a cooking pot the kettles become very hot when cooking. Avoid contact with bare skin.



General Operation

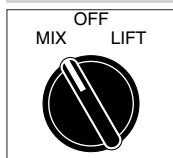
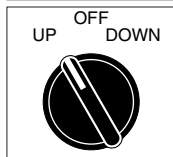
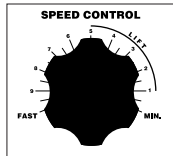
1. Turn MAIN POWER SWITCH (26) to "ON".



Lifting & Lowering Bridge

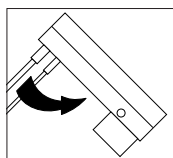
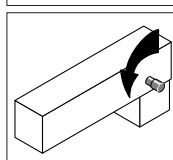
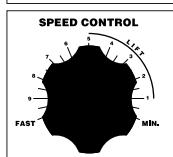
WARNING- Insure FAUCET SPOUT (13) is out of way before raising or lowering bridge.

1. Turn MIX/LIFT SWITCH (17) to "LIFT".
2. Turn MIXER SPEED CONTROL (16) to "MIN" and back up to #5.
3. Turn and hold UP/DOWN SWITCH (18) "UP" to raise or "DOWN" to lower.



Mixing

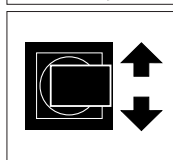
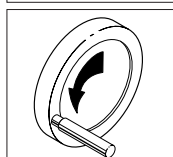
1. Turn MIX/LIFT SWITCH (17) to "MIX".
2. Turn MIXER SPEED CONTROL (16) to "MIN" and slowly adjust to desired speed.
3. Adjust SECONDARY SPEED CONTROL (12) to desired speed.

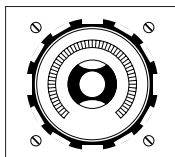


Tilting Kettle

1. Raise MIXER BRIDGE (11) and swing to side.
2. For **manual tilt**: turn HANDWHEEL (3).
3. For **power tilt**: turn switch "↑" to raise, or "↓" to tilt.

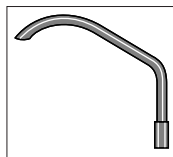
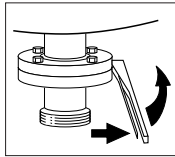
WARNING- Do not tilt kettle when mixer agitators are in kettle bowl.





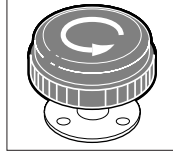
Discharge Valve

1. For **air valve**: turn AIR REGULATOR (2) clockwise to open, or counterclockwise to close.
2. For **butterfly valve**: push handle in and pull upwards to open.



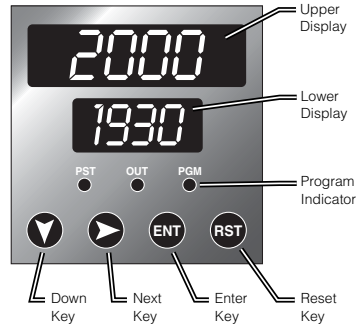
Adding Water Manually

1. Locate FAUCET SPOUT (13) over desired kettle.
2. Turn on HOT or COLD WATER VALVES (14 or 15).



DIGITAL WATER METER OPERATING INSTRUCTIONS

Note: The digital counter has been preset at the factory and should operate satisfactory. If installing a new counter (or the configuration settings to your existing digital counter become corrupted) you must configure the digital counter as shown below (**Configuring a Digital Counter**) prior to operation.



- 1 Turn POWER switch "ON".

- 2 Set required volume by first pushing the key until the digit you want to change is flashing in the lower display. Then use the key to change the value of the selected digit.

When all digits are set, press the **ENT** key.



- 3 Locate delivery spout over desired kettle.



- 4 Turn START switch to "RESET". Delivery will start at "0" and stop at preset volume.



- 5 To stop delivery at any time, turn INTERRUPT switch to "••".



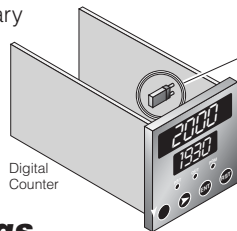
- 6 To complete delivery after interrupting, turn START switch to "CONTINUE"



- 7 Turn POWER switch to "OFF" when meter is not in use.

CONFIGURING A DIGITAL COUNTER

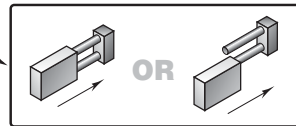
This procedure is only necessary when installing a replacement counter or settings to existing counter become corrupted



Changing to Configuration Mode



- 1 To enter Configuration Mode, turn POWER switch "OFF" and remove counter from its' housing.



- 2 Change the position of the jumper. **Note:** The actual position is irrelevant, as long as the position is changed.

- 3 Replace the counter in its' housing and turn POWER switch "ON".



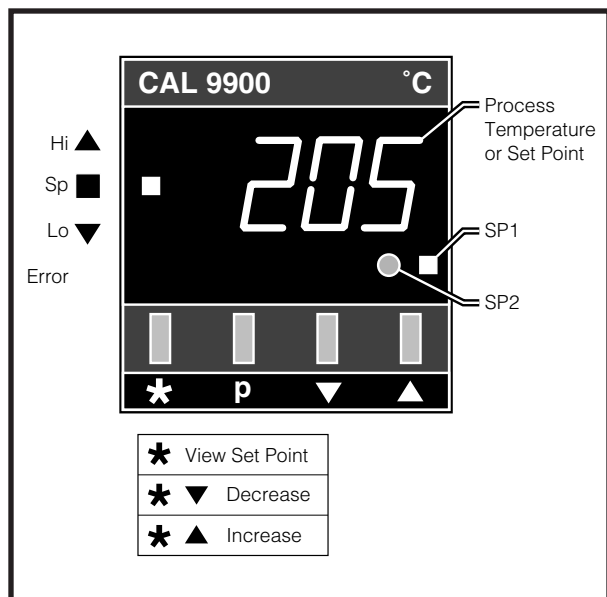
Editing the Parameter Settings

After changing the jumper position (see above instructions - **Changing to Configuration Mode**), edit the parameters as follows:

Note: The **PGM** (program) indicator will flash while the counter is in the configuration mode.

- 1 Use the key to step through the parameters.
- 2 When the desired parameter description is shown in the upper display (see *Parameters Chart*), press the key to enter the edit mode and to scroll through the available settings.
- 3 When the desired setting is shown, press the **ENT** key.
- 4 To exit the Configuration Mode, momentarily remove power from counter or press and hold down the **RST** key for at least two seconds.

Parameters Chart	Parameter Description (Upper Display - in order of appearance)	Required Settings (Lower Display)
Counter Speed	Use key to step through parameters. SPEE	20 20 Hz.
Input Operation	InPu	A-B A-B (Add/Subtract)
Panel Reset Key	PrES	EnAb Enable
Auto Reset	ArES	EnAb Enable
Input Pull-Ups	PULL	no No (Current-Sourcing)
Count Direction	Cdir	uP Up-Counting
Lock Strategy	Loc	none None



CAL 9900 Controls Drawing

MIXER KETTLE OPERATION USING CAL 9900

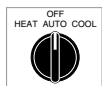
Note: Temperature probe on mixer bridge must be covered with a minimum of three inches of product to function correctly.



1. Open STEAM VALVE completely
2. Turn mixer MAIN POWER switch to "ON" (CAL 9900 lights up and displays present temperatures).



3. Turn HEAT/COOL switch to "OFF/AUTO".



4. Turn ACTIVE/BYPASS switch to "BYPASS". The unit should not be heating or cooling at this point.



5. Push (*) button on CAL 9900 to read set point temperature. (This is the desired product temperature).
6. To change set point temperature push and hold (*) button while pushing (▲) or (▼) button. New set point is determined when (*) button is released.
7. Add product to kettle.



8. Turn ACTIVE/BYPASS switch to "ACTIVE". If the set point temperature is higher than the product temperature, the kettle will start heating.

Note: For twin kettles, the CAL 9900 will control the kettle the mixer is in.

Changing Functions & Options

The controller has been preset at the factory and should operate satisfactory. If you wish to fine tune the unit for your specific application consult the CAL 9900 Installation and Operation Manual. Following is a simplified procedure for changing parameters.



1. Mixer MAIN POWER switch in the "ON" position.

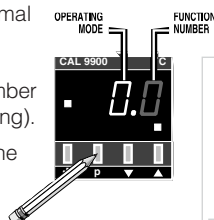


2. ACTIVE/BYPASS switch in "BYPASS" position.

3. Press button labeled (p). The display should show a number with a decimal place in it.

Left of the decimal place is the **OPERATING MODE** setting (this number should be flashing).

To the right is the **FUNCTION NUMBER**.



4. To change the **OPERATING MODE** setting push the (▲) or (▼) buttons.



5. To move to the **FUNCTION NUMBER** (right of the decimal) push (*) button.



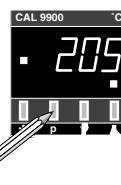
6. That number should now be flashing. To move to another **FUNCTION NUMBER** push the (▲) or (▼) buttons.



7. Push (*) button to move to the left of the decimal. To change the **OPERATING MODE** setting push the (▲) or (▼) buttons.



8. When your changes are complete push the button labeled (p) again to return to the Process Temperature.



Cleveland Range Factory Settings

OPERATING MODE	FUNCTION NUMBER
0	0
0	1
5	2
0	3
4 steam	4
5 electric	4
0	5
5	6
0	7
0	8
1	9
0	10
0	11
0	12
0	13
0	14
0	15
9	16
0	17
0	18
1	19
2 T.A.P	20
0	21
0 = °C	22
1 = °F	22
6	23
--	24
0	25
--	26

CLEANING INSTRUCTIONS



CARE AND CLEANING

Cooking equipment must be cleaned regularly to maintain its fast, efficient cooking performance and to ensure its continued safe, reliable operation. The best time to clean is shortly after each use (allow unit to cool to a safe temperature).

WARNINGS

- ⇒  Do not use detergents or cleansers that are chloride based or contain quaternary salt.
Chloride Cleaners
- ⇒  Do not use a metal bristle brush or scraper.
Wire Brush &
- ⇒  Steel wool should never be used for cleaning the stainless steel.
Steel Pads
- ⇒  Unit should never be cleaned with a high pressure spray hose.
High Pressure Spray Hose
- ⇒  Do not leave water sitting in unit when not in use.
Stagnant Water

CLEANING INSTRUCTIONS

1. Turn unit off.
2. Remove drain screen (if applicable). Thoroughly wash and rinse the screen either in a sink or a dishwasher.
3. Prepare a warm water and mild detergent solution in the unit.
4. Remove food soil using a nylon brush.
5. Loosen food which is stuck by allowing it to soak at a low temperature setting.
6. Drain unit.
7. Rinse interior thoroughly.
8. If the unit is equipped with a **Tangent Draw-Off Valve**, clean as follows:
 - a) Disassemble the draw-off valve first by turning the valve knob counter-clockwise, then turning the large hex nut counter-clockwise until the valve stem is free of the valve body.
 - b) In a sink, wash and rinse the inside of the valve body using a nylon brush.
 - c) Use a nylon brush to clean tangent draw-off tube.
 - d) Rinse with fresh water.
 - e) Reassemble the draw-off valve by reversing the procedure for disassembly. The valve's hex nut should be hand tight only.
9. If the unit is equipped with a **Butterfly Valve**, clean as follows:
 - a) Place valve in open position.
 - b) Wash using a warm water and mild detergent solution.
 - c) Remove food deposits using a nylon brush.
 - d) Rinse with fresh water.
 - e) Leave valve open when unit is not in use.
10. Using mild soapy water and a damp sponge, wash the exterior, rinse, and dry.

NOTES

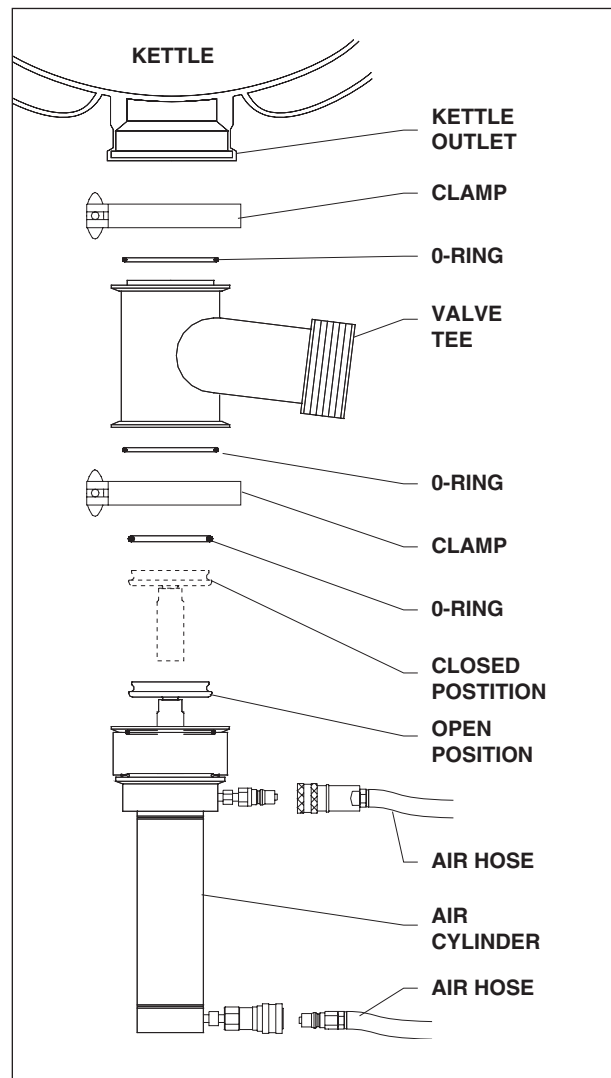
- ⇒ For more difficult cleaning applications one of the following can be used: alcohol, baking soda, vinegar, or a solution of ammonia in water.
- ⇒ Leave the cover off when the kettle is not in use.
- ⇒ For more detailed instructions refer to the Nafem Stainless Steel Equipment Care and Cleaning manual (supplied with unit).

SCRAPER BLADES

1. Remove retaining ring and slide scraper blades off agitator arm.
2. Place parts in a pan of warm water to soak.
3. Clean in a sink, using a warm water and mild detergent solution.
4. Rinse with fresh water.
5. Allow to dry thoroughly on a flat, clean surface.

PRODUCT VALVE

Daily - clean product valve as follows:



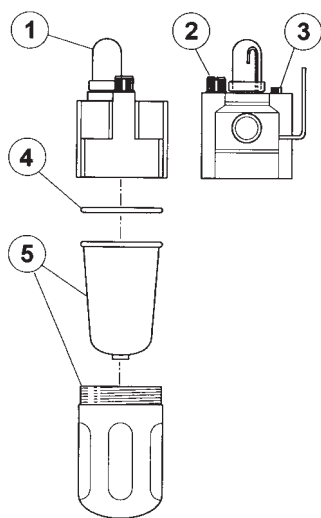
1. Open product valve.
2. Disconnect air hoses.
3. Remove air cylinder.
4. Remove valve tee.
5. Remove all O-rings.
6. Clean air cylinder, do not submerge in water. Wipe clean and sanitize.
7. Clean and sanitize tee and O-rings.
8. Grease and reinstall O-rings.
9. Reinstall tee to kettle outlet.
10. Reinstall air cylinder to bottom of tee.
11. Reconnect air hoses.
12. Close valve and check for alignment.

SERVICE PARTS

WARRANTY

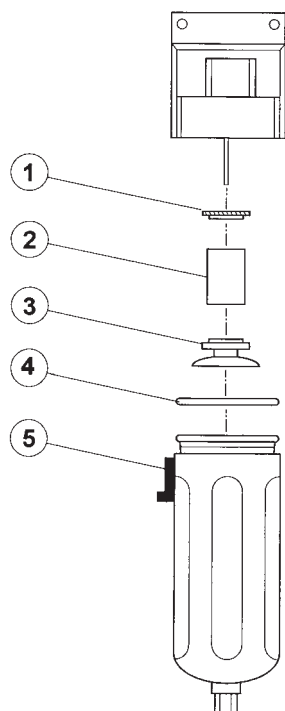
Our Company supports a worldwide network of Maintenance and Repair Centers. Contact your nearest Maintenance and Repair Centre for replacement parts, service, or information regarding the proper maintenance and repair of your cooking equipment

In order to preserve the various agency safety certification (UL, NSF, ASME/Ntl. Bd., etc.), only factory-supplied replacement parts should be used. The use of other than factory supplied replacement parts will void warranty.



LUBRICATOR

ITEM NO.	PART NO.	DESCRIPTION	QTY.
1.-5	KE52815	Lubricator c/w Bracket	1
1.	SE50418	Sight Dome	1
2.	SE50419	Filler Cap	1
3.	SE50420	Needle Valve	1
4.	SE50422	"O" Ring	1
5.	SE50423	Bowl/Guard	1

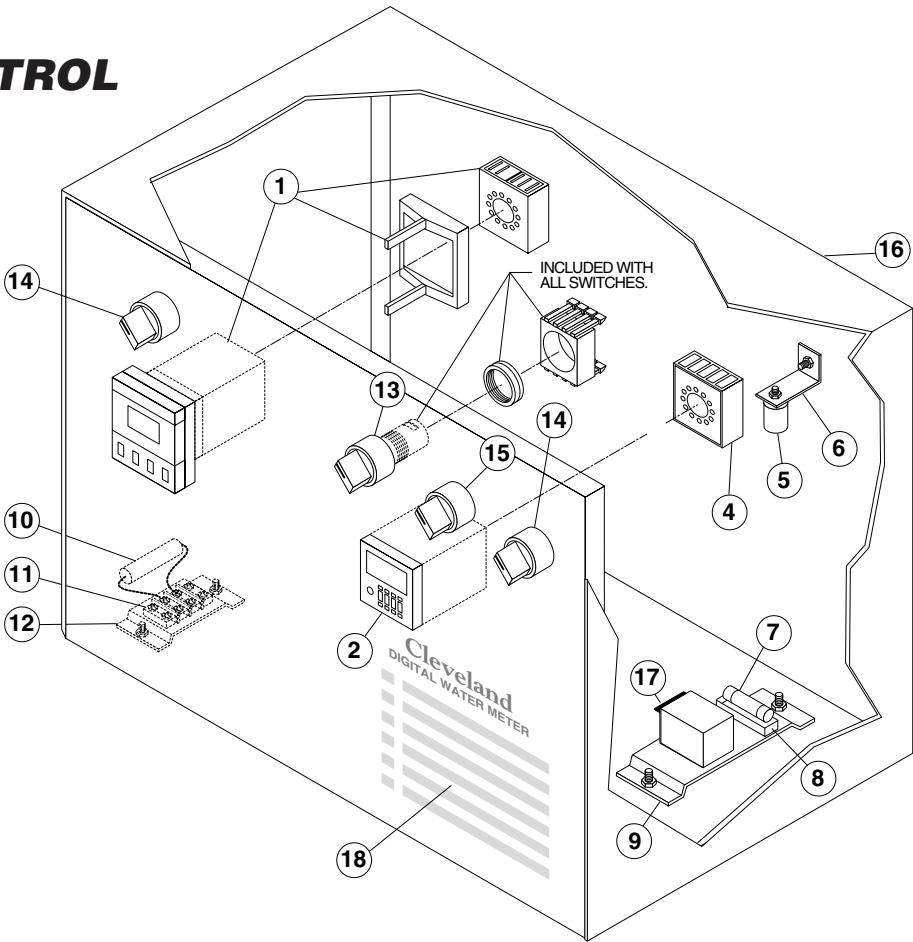


FILTER

ITEM NO.	PART NO.	DESCRIPTION	QTY.
1.-5	KE52031	Filter c/w Bracket	1
1.	SE50425	Deflector	1
2.	SE50426	Filter Element	1
3.	SE50427	Baffle	1
4.	SE50428	"O" Ring	1
5.	SE50429	Bowl/Guard	1

REMOTE CONTROL ASSEMBLY

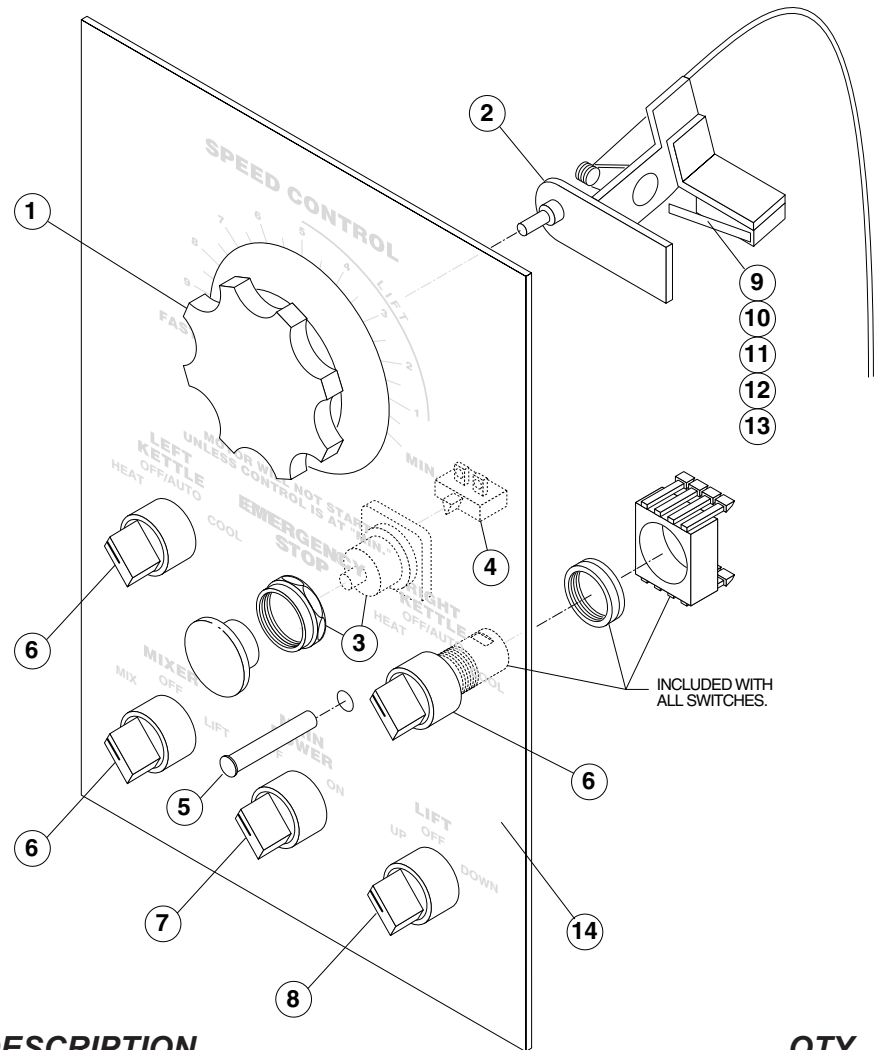
NOTE: See SWITCH CONFIGURATIONS for applicable contact cartridge/capacitor combinations and part numbers



ITEM NO.	PART NO.	DESCRIPTION	QTY.
1.	KE53479	Digital Temperature Controller and Indicator	1
2.	KE53257	Digital Counter	1
3.	KE51857	Front Cover, Digital Counter	1
4.	KE53258	Panel Mount Socket	1
5.	KE52710	Thermostat	1
6.	KE52835	Bracket for Thermostat	1
7.	KE52936	Fuse	1
8.	KE51139	Holder, Fuse	1
9.	KE54402	Mounting Bracket, Fuse	1
10.	KE01820	Ambient Heater Assembly	1
11.	SK50370	Terminal Block	1
12.	KE54402	Mounting Bracket, Terminal Block	1
13.	KE01810	Momentary Spring Return Switch Assembly	1
14.	KE01808	Switch Assembly, On/Off - Maintained	2
15.	KE01811	Momentary Spring Return Switch Assembly	2
16.	KE52272	Cover	1
17.	KE50753-9	Relay	1
18.		Label:	1
	KE95229	English	
	KE95229-1	French	

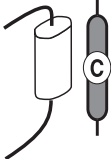
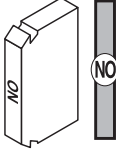
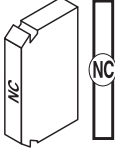
MAIN CONSOLE CONTROLS

NOTE: See SWITCH CONFIGURATIONS for applicable contact cartridge/capacitor combinations and part numbers

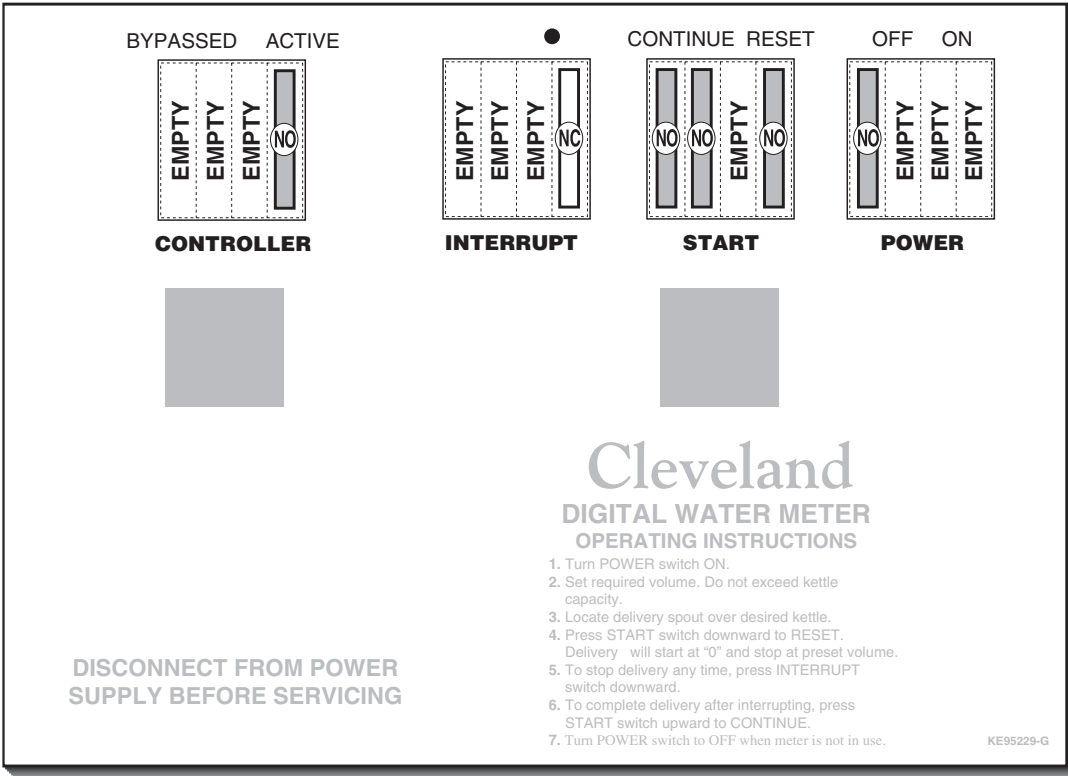
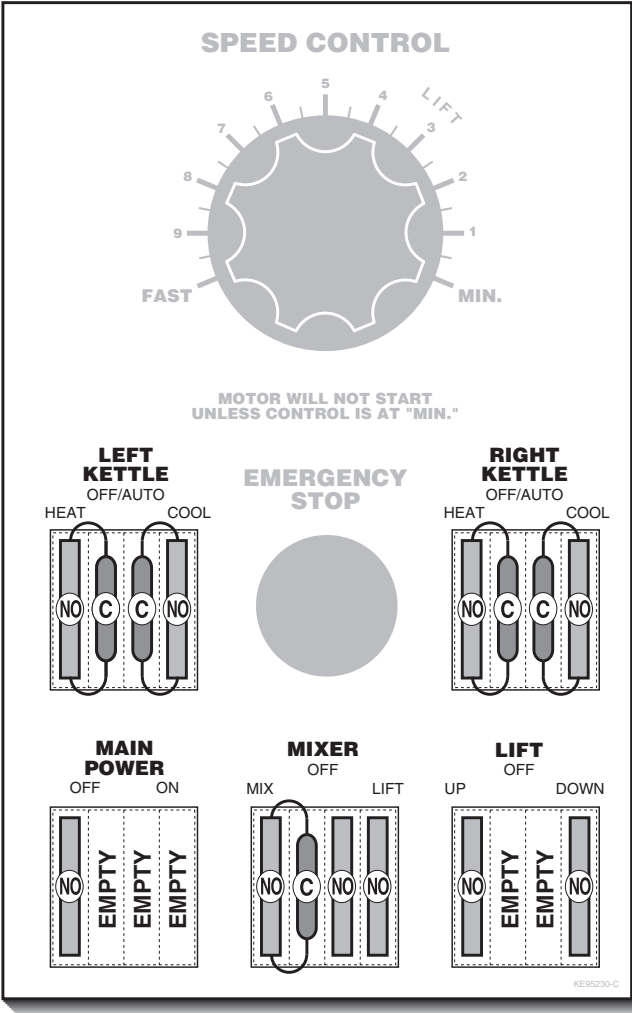


ITEM NO.	PART NO.	DESCRIPTION	QTY.
1.	KE52190	Knob, Speed Control	1
2.	KE00860	Cable and Bracket, Speed Control (includes items 9 - 13)	1
3.	KE53193	Emergency Switch	1
4.	KE53377	Push Button Contact Block	1
5.	SK50315-1	Pilot Light	1
6.	KE01809-2	Switch Assembly, On/Off/On - Maintained (single kettle) (twin kettle)	2 3
7.	KE01808	Switch Assembly, On/Off - Maintained	1
8.	KE01811-2	Switch Assembly, On/Off/On - Momentary	1
9.	KE52180	Micro Switch	1
10.	FA10032	Machine Screw, #4-40 x 5/8" LG	2
12.	FA32002	Tooth Lock Washer #4	2
13.	FA20000	Hex Nut, #4-40	2
14.	KE95230-E	Label:	1

SWITCH CONFIGURATION

INDEX		
Capacitor	Contactor Cartridges	
 (C)	 (NO) (normally open - green)	 (NC) (normally closed - red)
PART NO.		
KE52074	KE53138-1	KE53138

NOTE: Refer to Maintenance Section for Switch Disassembly Instructions.

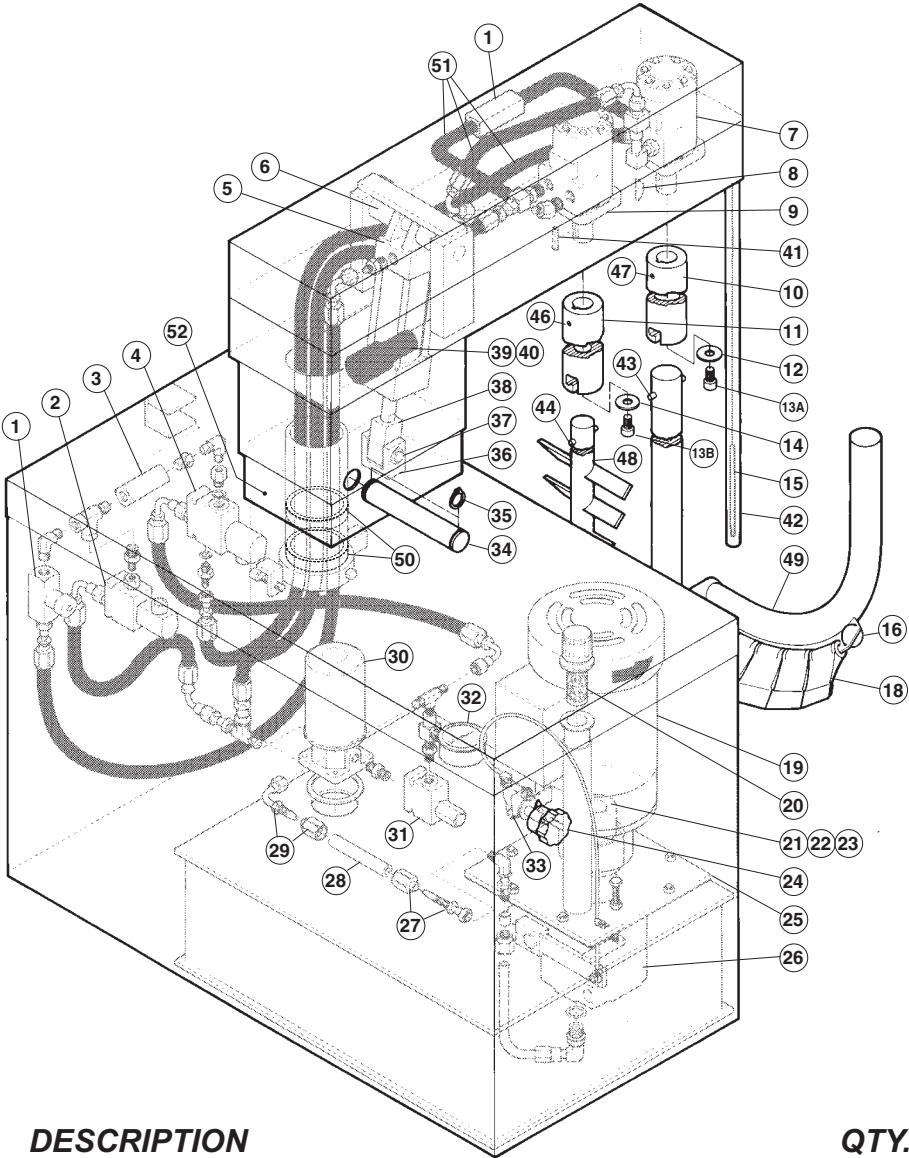


HYDRAULIC COMPONENTS



KETTLE SIZE	
GALLONS	QUANTITY
40	22
60	26
80	30
100	34
125	38
150	38

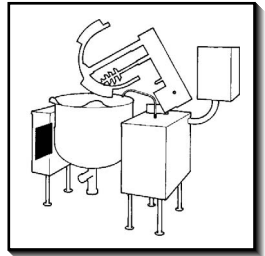
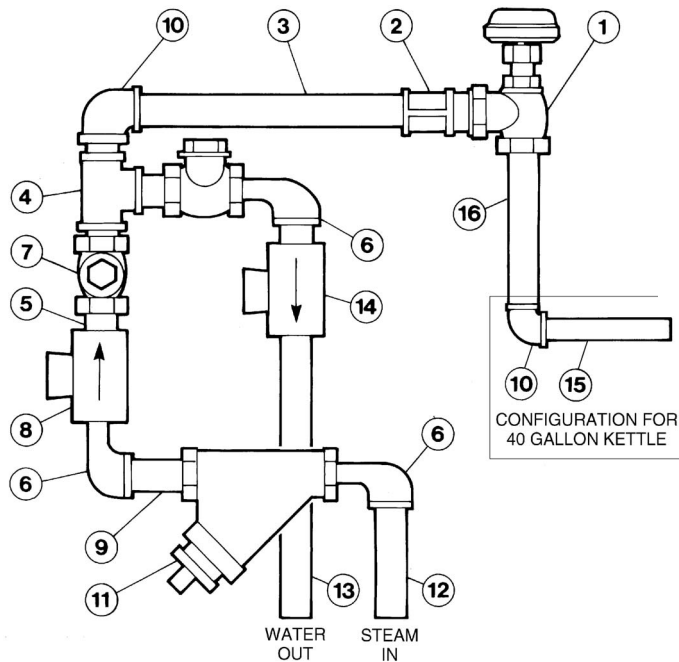
NOTE: For Hydraulic Hoses order Part No. RT00505 and specify length required



ITEM NO.	PART NO.	DESCRIPTION	QTY.
1.	KE51607	Flow Control Valve	2
2.	KE54834-10	Solenoid Valve, 2 Way, 120 Volt	1
	SE50224	Coil Only 120 Volt	1
3.	KE51608	Check Valve	1
4.	KE54834-11	Solenoid Valve, 3 Way, 120 Volt	1
	SE50224	Coil Only 120 Volt	1
5.	KE51848	Jack	1
	SE50241	Rod Gland Seal Kit	1
	SE50242	Piston Seal Kit	1
6.	KE52124	Jack Upper Pin	1
7.	KE51846	Hydraulic Motor, Scraper Arm, 40 gal.	1
	KE51938	Hydraulic Motor, Scraper Arm, 60-150 gal.	
	KE53004	Hydraulic Motor, Scraper Arm, 200-250 gal.	
8.	FA95006	Woodruff Key	1
9.	KE51845	Hydraulic Motor, Secondary Agitator, 40-150 gal.	1
	KE53005	Hydraulic Motor, Secondary Agitator, 200-250 gal.	
10.	KE51715	Main Coupling, Scraper Arm	1
11.	KE51716	Secondary Coupling, Agitator Arm	1
12.	KE52114	Coupling Washer, Primary S.S.	1
13A.	FA11286	Socket Head Screw, 1/4 X 20	2
13B.	FA11346	Socket Head Screw, 5/16 X 20	2
14.	KE52115	Coupling Washer, Secondary S. S.	1
15.	CT50097	R.T.D Probe Single	1
16.	KE53962	Blade Stop Ring	2

ITEM NO.	PART NO.	DESCRIPTION	QTY.
18.	KE51834	Scraper Blades	as required
19.	KE51875	Electric Motor 3 hp., 40-150 gal.	1
	KE52993	Electric Motor 5 hp., 200-250 gal.	1
20.	KE51889	Filter, Tank Breather	1
21.	KE52222	Gear, 3/4" I.D. Pump	1
22.	KE52223	Gear, 7/8" I.D. Motor	1
23.	KE52224	Nylon Coupling.	1
24.	KE52190	Speed Control Knob	1
25.	KE52171	Gasket, Oil Tank	1
26.	KE51844	Hydraulic Pump	1
27.	FI05060	Swivel adapter	5
28.	SE50280	Hydraulic Hose, Per Foot	40
29.	FI05061	Swivel Elbow. 90 Degrees	9
30.	SE50094	Oil Filler	1
31.	KE51874	Pressure Relief Valve, Hydraulic	1
32.	KE52382	Pressure Gauge	1
33.	KE00860	Speed Control Cable Assembly	1
34.	KE51622	Bridge Tilt Pin	1
35.	FA95022	Retaining Ring	1
36.	KE51623	Clevis Bracket	1
37.	SE50353	Clevis Pin c/w Clips	1
38.	KE51624	Knuckle Joint	1
39.	KE50295	Mounting Bracket, Mercury Switch	1
40.	KE50294	Mercury Switch	1-2
41.	FA95055-3	Woodruff Key	1
42.	T40527	Housing, probe, 40 gal.	1
	T40528	Housing, probe, 60 gal.	1
	T40529	Housing, probe, 80 gal.	1
	T40530	Housing, probe, 100 gal.	1
	T40531	Housing, probe, 125 gal.	1
	T40532	Housing, probe, 150 gal.	1
	T405321	Housing, probe, 200 gal.	1
	T405322	Housing, probe, 250 gal.	1
43.	KE51921	Pin, Secondary Agitator	1
44.	KE51925	Pin, Scraper Arm	1
46.	FA19506	Set Screw, Secondary Agitator	1
47.	FA19507	Set Screw, Scraper Arm	1
48.	KE00935	Secondary Agitator, 40 gal.	1
	KE00936	Secondary Agitator, 60 gal.	1
	KE00937	Secondary Agitator, 80 gal.	1
	KE00938	Secondary Agitator, 100 gal.	1
	KE00939	Secondary Agitator, 125 gal.	1
	KE00940	Secondary Agitator, 150 gal.	1
	KE009401	Secondary Agitator, 200 gal.	1
	KE009402	Secondary Agitator, 250 gal.	1
49.	KE00947	Primary Agitator, 40 gal., with Gallon Markings	1
	KE00948	Primary Agitator, 60 gal., with Gallon Markings	1
	KE00949	Primary Agitator, 80 gal., with Gallon Markings	1
	KE00950	Primary Agitator, 100 gal., with Gallon Markings	1
	KE00951	Primary Agitator, 125 gal., with Gallon Markings	1
	KE00952	Primary Agitator, 150 gal., with Gallon Markings	1
	KE009521	Primary Agitator, 200 gal., with Gallon Markings	1
	KE009522	Primary Agitator, 250 gal., with Gallon Markings	1
	KE00947-1	Primary Agitator, 40 gal., with Liter Markings	1
	KE00948-1	Primary Agitator, 60 gal., with Liter Markings	1
	KE00949-1	Primary Agitator, 80 gal., with Liter Markings	1
	KE00950-1	Primary Agitator, 100 gal., with Liter Markings	1
	KE00951-1	Primary Agitator, 125 gal., with Liter Markings	1
	KE00952-1	Primary Agitator, 150 gal., with Liter Markings	1
	KE009521-1	Primary Agitator, 200 gal., with Liter Markings	1
	KE009522-1	Primary Agitator, 250 gal., with Liter Markings	1
50.	KE52687	Roller Bearing	2
51.	RT00505	Hydraulic Hose	specify length
52.	KE00715	Bridge Swivel Housing Assembly	1

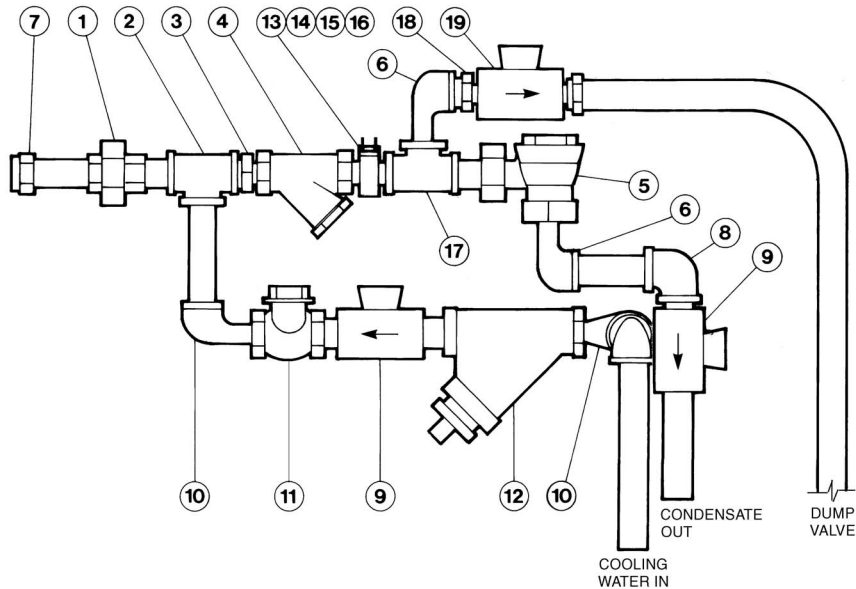
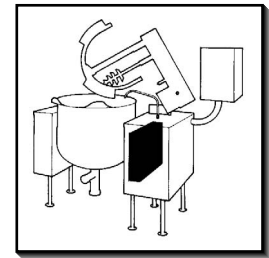
PLUMBING ASSEMBLY - 10" CONSOLE



ITEM NO.	PART NO.	DESCRIPTION	QTY.
1.	KE02055-2	Steam Valve 3/4"	1
	KE02055-4	Steam Valve 1 1/4"	1
2.	FI00267	Coupling	1
3.	FI00629-31	Nipple	1
4.	FI00179	Tee	1
5.	FI00629-36	Nipple	4
6.	FI00152	Street Elbow	3
7.	KE51653	Check Valve 3/4"	2
	KE51367	Check Valve 1 1/4"	2
8.	KE54834-3	* Solenoid Valve, 3/4" - 50 psi.	1
	SE50405	Rebuild Kit	
	SE50406	Replacement Coil	
	KE54834-4	* Solenoid Valve, 3/4" - 100 psi.	1
	SE50410	Rebuild Kit	
	SE50404	Replacement Coil	
	KE54834-8	* Solenoid Valve, 1 1/4" - 100 psi.	1
	SE50409	Rebuild Kit	
	SE50404	Replacement Coil	
9.	FI00629-30	Nipple	1
10.	FI00063	Elbow	2
11.	KE51654	Y-Strainer 3/4"	1
	KE53008	Y-Strainer 1 1/4"	1
12.	FI00629-29	Nipple	1
13.	FI0062919	Nipple	1
14.	KE54834-5	* Solenoid Valve, 3/4" - 50 psi.	1
	SE50407	Rebuild Kit	
	SE50401	Replacement Coil	
	KE54834-4	* Solenoid Valve, 3/4" - 100 psi.	1
	SE50410	Rebuild Kit	
	SE50404	Replacement Coil	
15.	FI00629-4	Nipple	1
16.	FI00629-7	Nipple	1

***NOTE:** See SOLENOID VALVE MAINTENANCE section for further information.
100 gallons and up use the larger valves.

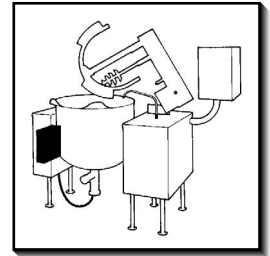
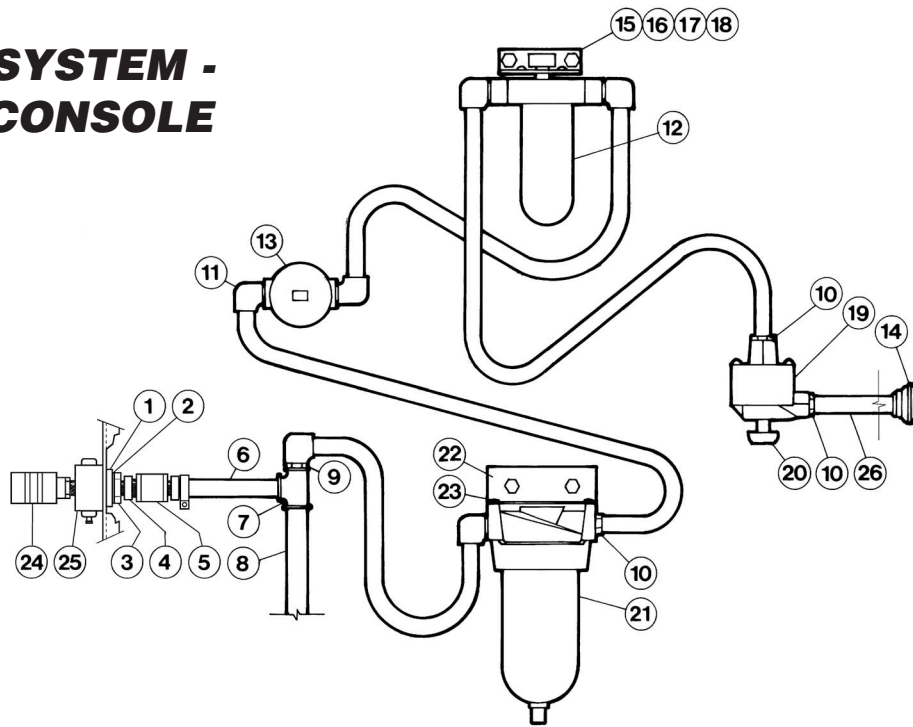
PLUMBING ASSEMBLY - 18" CONSOLE



ITEM NO.	PART NO.	DESCRIPTION	QTY.
1.	FI00096	Union	1
2.	F100179	Tee	1
3.	F105130	Reducing Nipple	1
4.	KE52702	Y-Strainer, 1/2"	1
5.	KE52701	Steam Trap	1
6.	FI00151	Street Elbow	3
7.	FI00441	Reducing Bushing	1
8.	FI00363	Reducing Elbow	1
9.	KE54834-5	* Solenoid Valve, 3/4" - 50 psi.	1
	SE50407	Rebuild Kit	
	SE50401	Replacement Coil	
	KE54834-4	* Solenoid Valve, 3/4" - 100 psi.	1
	SE50410	Rebuild Kit	
	SE50404	Replacement Coil	
10.	FI00143	Street Elbow	3
11.	KE51653	Check Valve	1
12.	KE51654	Y-Stainer	1
13.	KE52666	Thermostat Mtg. Block	1
14.	UR50077	Thermostat	1
15.	FA11052	Bindinghead Screw	1
16.	FA11060	Bindinghead Screw	1
17.	FI00178	Tee	1
18.	FI05089	Reducing Nipple	1
19.	KE54834-2	* Solenoid Valve, 3/8"	1
	SE50408	Rebuild Kit	
	SE50404	Replacement Coil	

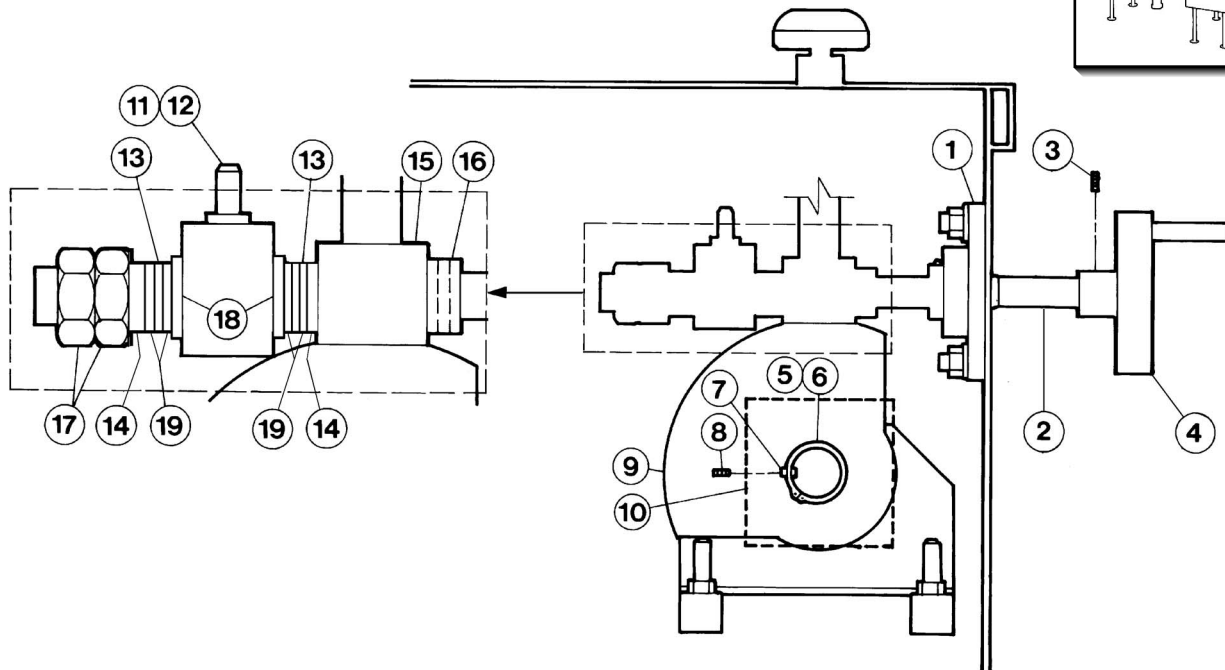
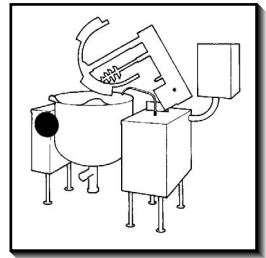
***NOTE:** See SOLENOID VALVE MAINTENANCE section for further information.

AIR SYSTEM - 10" CONSOLE



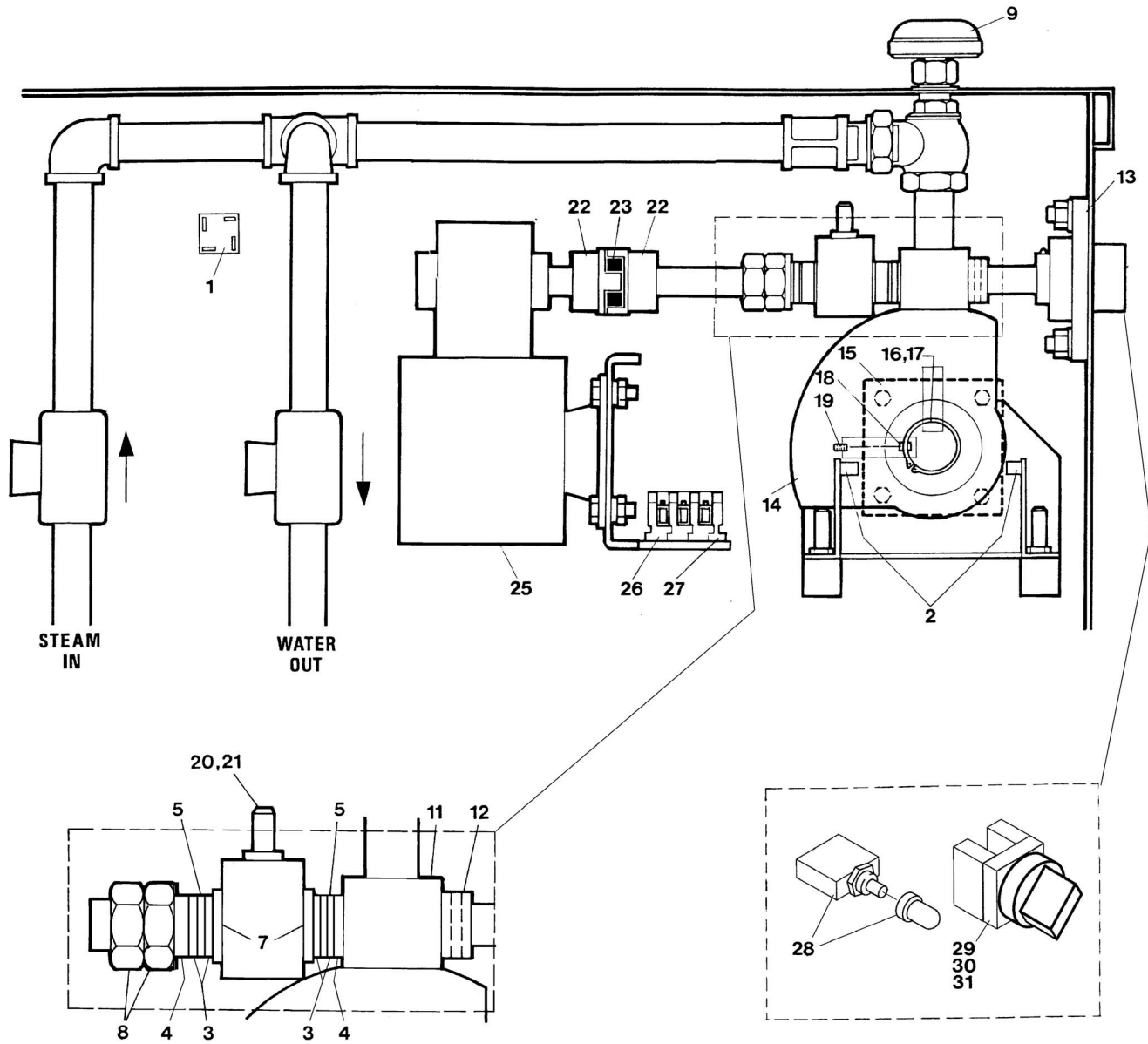
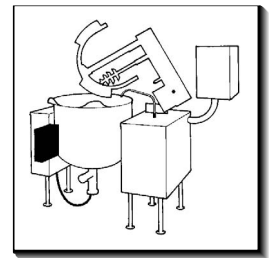
ITEM NO.	PART NO.	DESCRIPTION	QTY.
1.	FA30512	Spacer	1
2.	FA32500	Tooth lockwasher	1
3.	KE52697	Locking nut	1
4.	KE52931	Adapter	1
5.	FI00266	Coupling	1
6.	FI00595-17	Nipple 1/2" NPT	2
7.	FI00178	Tee 1/2" NPT	2
8.	FI00595-12	Nipple 1/2" NPT	1
9.	FI05047	Bushing	1
10.	KE52342	Hose Barb	3
11.	FI05167	Hose Barb 90 Degree Elbow	6
12.	KE52815	Airline Lubricator	1
13.	KE52895	Air Regulator	1
14.	KE52339	Female End Quick Connect	1
15.	KE52932	Bracket For Lubricator	1
16.	FA32006	Toothlock Washer	4
17.	FA21006	Nut	4
18.	FA11091	Machine Screw	2
19.	KE53209	Quick Exhaust Valve	1
20.	KE53210	Muffler	1
21.	KE52031	Air Line Filter c/w Bracket	1
22.	KE53251	Air Line Filter Bracket	1
23.	FA11144	Bindinghead Screw	4
24.	FI05166	Quick connect	1
25.	KE54280	Slide valve	1
26.	KE53215	1/4" Air Hose, 65" Long	1

MANUAL TILT - 10" CONSOLE



ITEM NO.	PART NO.	DESCRIPTION	QTY.
1.	KE51730	Tilt Shaft Bearing	1
2.	KE50375	Tilt Shaft, Small Gear, 40 to 80 gal.	1
	KE503751	Tilt Shaft, Small Gear, 100 gal. and up	1
3.	FA19505	Handwheel Allen Screw, Hex Socket	1
4.	KE00508	Handwheel Assembly	1
5.	FA95007-1	Retaining Ring	1
6.	FA05002-6	"O" Ring	2
7.	FA95048	Woodruff Key	1
8.	FA19201	Set Screw	1
9.	KE00151	Segment Gear, Small, up to 60 gal.	1
	KE52833	Segment Gear, Large, 80 gal. and up	1
10.	KE00699	Trunnion Housing	1
11.	FA19177	Hex-Socket Set Screw	1
12.	FA20047	Jam Nut	1
13.	KE52191	Roller Bearing	2
14.	KE52193	Thrust Bearing Spacer	2
15.	KE50315	Worm Gear	1
16.	FA95005	Tension Pin	1
17.	FA95008	Hex Nut 3/4-16	2
18.	FA30088	Washer	3
19.	KE52192	Thrust Washer	4

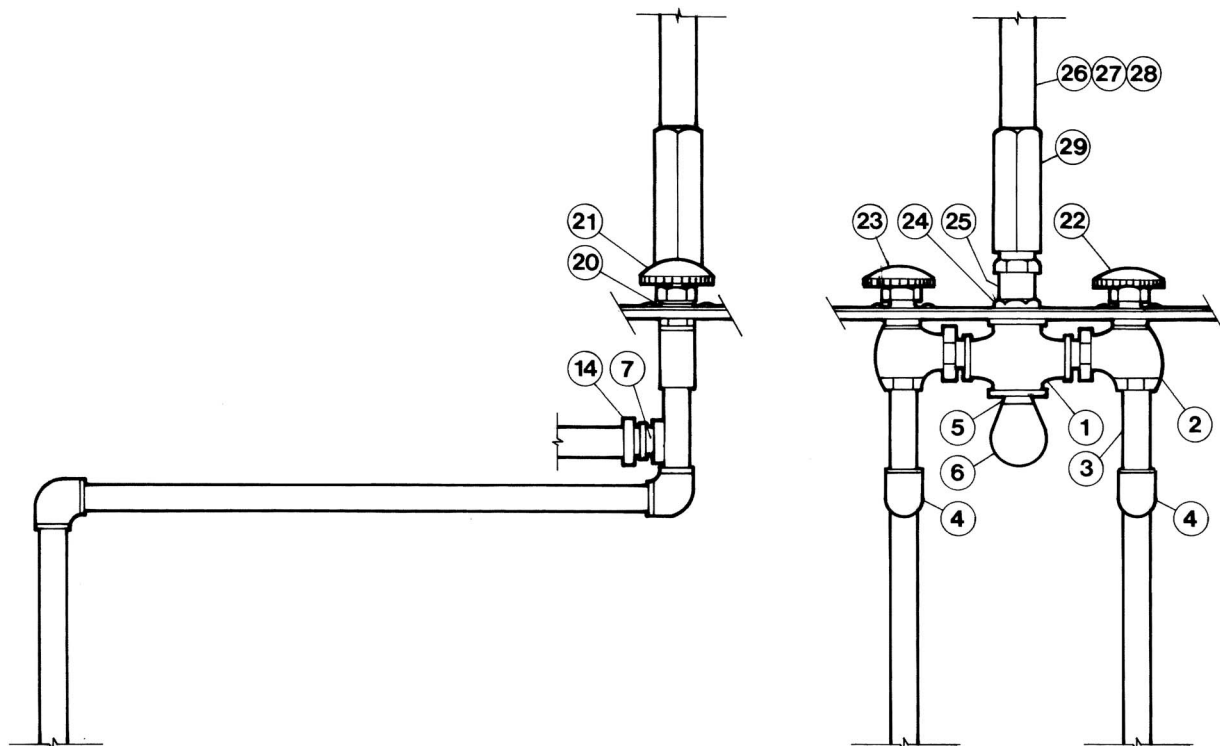
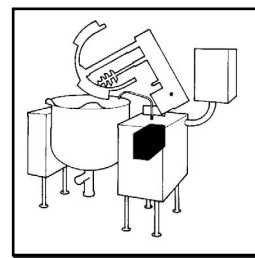
POWER TILT - 10" CONSOLE



POWER TILT - 10" CONSOLE

ITEM NO.	PART NO.	DESCRIPTION	QTY.
1.	KE51007	Micro Switch	2
2.	KE50581	Bridge Rectifier	1
3.	KE52192	Thrust Washer	4
4.	KE52193	Thrust Bearing Spacer	2
5.	KE52191	Roller Bearing	2
6.	FA30088	Washer	2
8.	FA95008	Hex Nut, 3/4-16	2
9.	SE00028	Knob Assembly	1
11.	KE50315	Worm Gear,	1
12.	FA95005	Tension Pin	1
13.	KE51730	Tilt Shaft Bearing	1
14.	KE00151	Segment Gear, Small, up to 60 gal.	1
	KE52833	Segment Gear, Large, 80 gal. and up	1
15.	KE00699	Trunnion Housing, 40 to 80 gal.	1
	KE001182	Trunnion Housing, 100 gal. and up	1
16.	FA95007-1	Retaining Ring	1
17.	FA05002-6	"O" Ring	2
18.	FA95048	Woodruff Key	1
19.	FA19201	Set Screw	1
20.	FA19177	Hex-Socket Set Screw	1
21.	FA20047	Jam Nut	1
22.	KE50582	Coupling	2
23.	KE50583	Coupling Insert	1
25.	KE52832-1	Motor 1/8 HP	1
26.	SK50055-1	Terminal Block	1
27.	SK50054-1	Terminal Block End-Section	1
28.	KE50579-1	Circuit Breaker	1
	FA05002-34	"O" Ring, Circuit Breaker	1
	KE50580	Water Resistant Boot	1
29.	KE53137-3	Momentary Switch Activator	1
30.	KE53184	Contact Section Holder (Latch)	1
31.	KE53138-1	Contact Block	4

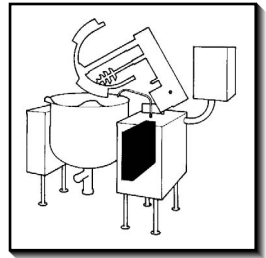
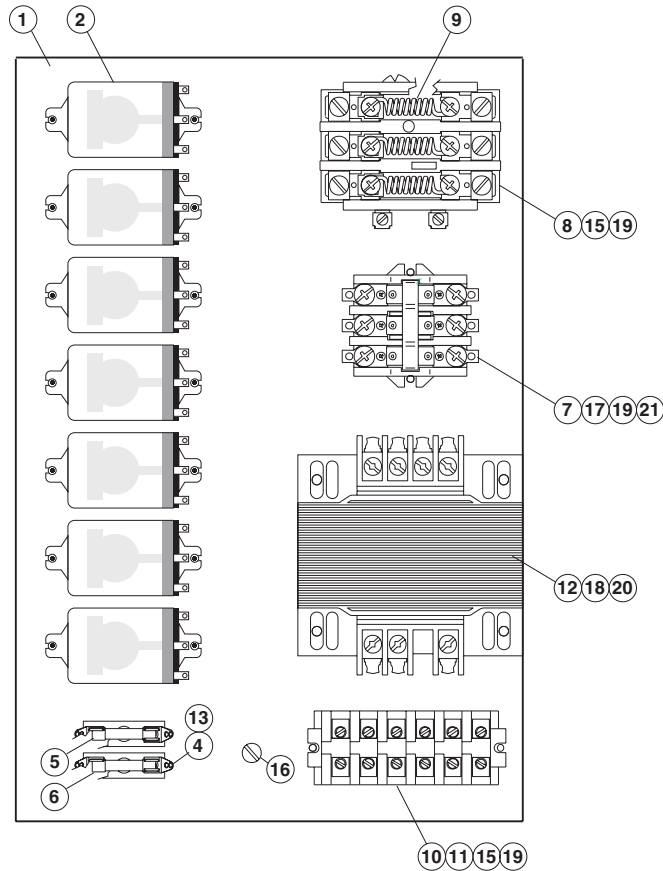
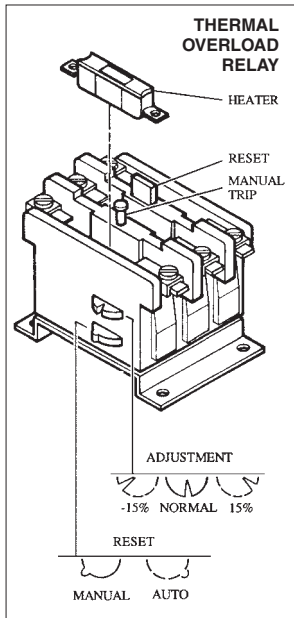
WATER METER ASSEMBLY - 18" CONSOLE



ITEM NO.	PART NO.	DESCRIPTION	QTY.
1.	FI05058	3/4" Cross	.1
2.	KE02055-2	Steam Valve Modification	.2
3.	FI00629-5	Nipple	.2
4.	FI00063	Elbow 90 degree	.4
5.	FI000356	Reducing Bushing	.1
6.	FI00151	Street Elbow	.1
7.	FI05029	Hose Barb Parker	.2
14.	KE51391	Hose Clamp	.2
20.	KE51369	Steam Valve Flange	.2
21.	SE00028	Knob Assembly	.2
22.	KE95321	Label "Hot"	.1
23.	KE95322	Label "Cold"	.1
24.	SD50097	Flanged Nut	.1
25.	KE51585	Faucet Spout Fitting	.1
26.	KE50825-12	Faucet Spout	.1
27.	FA05002-19	"O" Ring	.1
28.	FA95022	Retaining Ring Carter	.1
29.	KE51736	Long Faucet Nut	.1

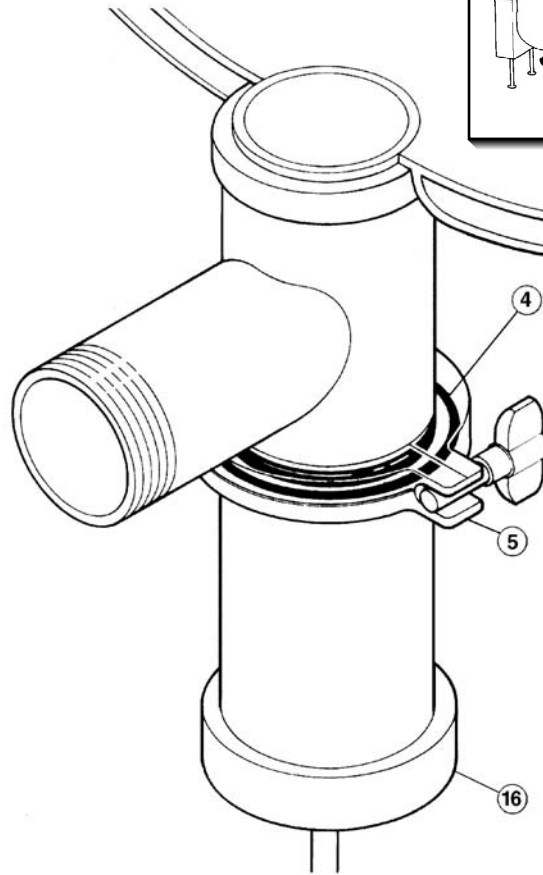
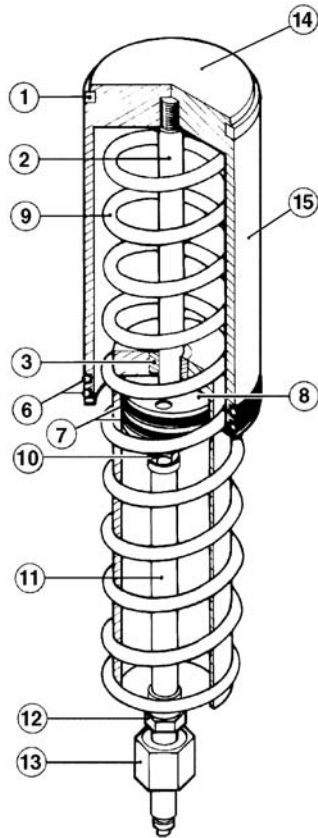
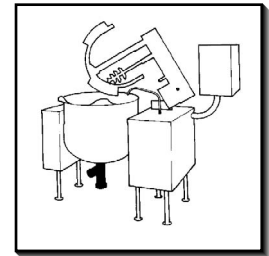
***NOTE:** See SOLENOID VALVE MAINTENANCE section for further information.

ELECTRICAL COMPONENT ASSEMBLY



ITEM NO.	PART NO.	DESCRIPTION	QTY.
1.	KE50343-7	Component Mounting Plate	1
2.	KE50753-10	Relays	2-7
4.	KE51139	Fuse Holder	2
5.	SK50445	Fuse (3 amps)	1
6.	KE52936	Fuse (1 amps)	1
7.	KE50750-1	Contactor	1
8.	KE51982	Thermal Overload Relay	1
9.		Heater for Thermal Overload	3
	KE52055	200, 208, 220, 240, 380 & 415 volt	
	KE52051	440, 480 volt	
10.	SK50055-1	Terminal Block Sections	3-6
11.	SK50054-1	Terminal Block End Section	1
12.		Transformer	1
	KE53838-5	200, 208, 220, 240, 440 & 480 volt	
	KE53838-6	380 & 415 volt	
13.	FA10133	Screws #6-32x3/8" lg.	3
15.	FA10239	Screws #8-32x3/8" lg.	6
16.	FA12500	Screws #8-32x3/8" lg. (brass with undercut)	1
17.	FA10245	Screws #8-32x1" lg.	2
18.	FA10362	Screws #10-32x3/8" lg.	4
19.	FA32005	Lockwashers #8	8
20.	FA32006	Lockwashers #10	4
21.	KE02274	Capacitor Assembly	3

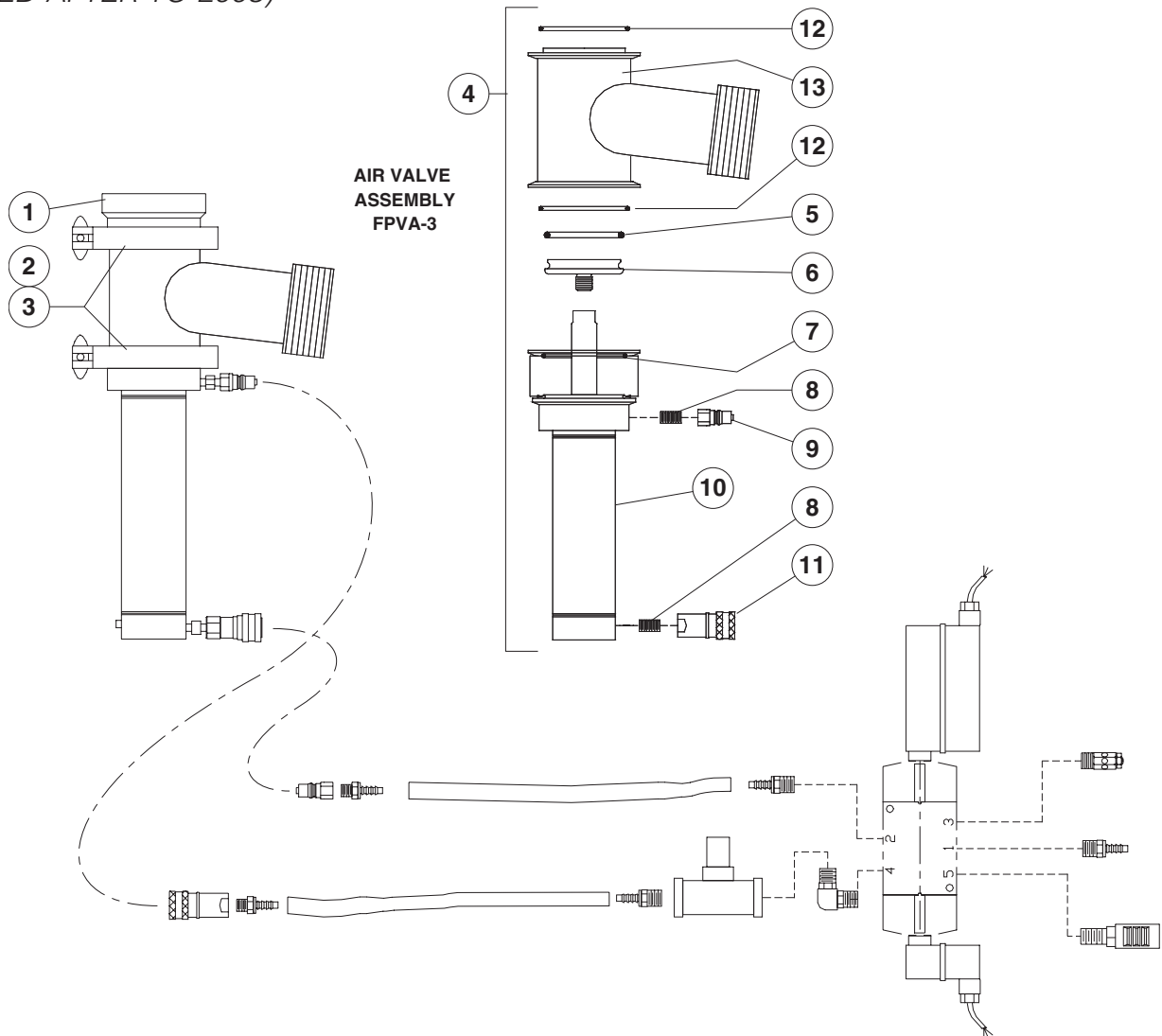
FLUSH PISTON VALVE (USED PRIOR TO 2003)



ITEM NO.	PART NO.	DESCRIPTION	QTY.
	T40430	Valve Assembly (includes parts 1 - 16)	1
1.	FA05000	"O" Ring, Cylinder Head	1
2.	KE52345	Piston Shaft	1
3.	KE52346	Air seal	1
4.	KE52347	Sani-Clamp Seal, 4"	1
5.	KE52344	Sani-Clamp, 4"	1
6.	FA05002-22	"O" Ring, Cylinder Body	2
7.	FA05002-21	"O" Ring, Piston	2
8.	KE52315	Piston	1
9.	KE52335	Compression Spring	1
10.-13.	SE00040	Supply Hose Assembly, Piston	1
10.	KE52341	Hose Barb, 1/8" x 1/4"	3
11.	KE52340	Supply Hose, 8"	1
12.	KE52342	Hose Barb, 1/4" x 1/4"	1
13.	KE52338	Quick Connect Male End	1
14.	KE52327	Piston Top	1
15.	KE52328	Piston Cylinder	1
16.	KE52314	Bottom Nut	1

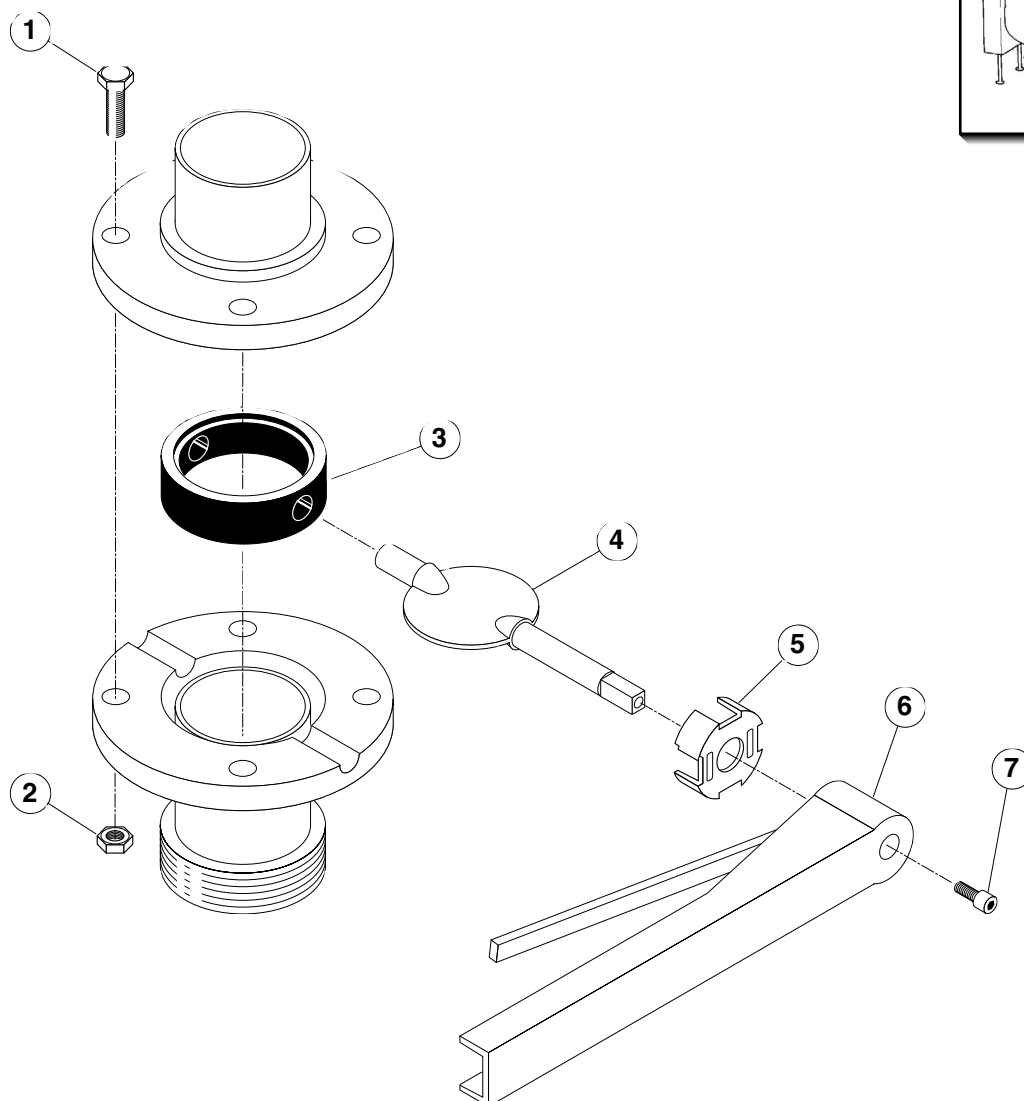
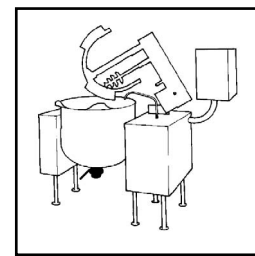
FLUSH PISTON VALVE

(USED AFTER TO 2003)



ITEM ON.	PART NO.	DESCRIPTION	QTY.
1.	KE55210	WELD RING, KETTLE BOTTOM OUTLET	1
2.	FI05144-3	SANI CLAMP, 3"	2
3.	KE52154-4	GASKET, SANI CLAMP, 3"	2
4.	KE02291	COMPLETE ACTUATOR AND DISCHARGE VALVE ASSEMBLY	1
		<i>INCLUDES PARTS 5. - 13.</i>	
5.	KE55248	BUNA-N O-RING	1
6.	KE55249	REPLACEABLE S.S. PLUNGER HEAD	1
7.	KE55250	BUNA-N O-RING	1
8.	KE55251	1/8 NPT S.S. HYDRAULIC CLOSE NIPPLE	2
9.	KE55252	MALE S.S. QUICK DISCONNECT	1
10.	KE55253	AIR OPERATED CYLINDER	1
11.	KE55254	FEMALE S.S. QUICK DISCONNECT	1
12.	KE55255	BUNA-N O-RING	2
13.	KE55256	FEMALE S.S. QUICK DISCONNECT	1

BUTTERFLY VALVE



ITEM NO.	PART NO.	DESCRIPTION	QTY.
1. - 7.	KE51603	Butterfly Valve, 2" (includes housing)	1
	KE52286	Butterfly Valve, 3" (includes housing)	1
1.	FA11224	Bolt, 5/16-18x1" S.S.	4
2.	FA21024	Nut, 5/16-18	4
3.	SE50433	Seat, 2"	1
	SE50433-1	Seat, 3"	1
4.	SE50434	Stem, 2"	1
	SE50434-1	Stem, 3"	1
5.	SE50435	Locking Spider, 2"	1
	SE50435-1	Locking Spider, 3"	1
6.	SE50436	Handle Assembly	1
7.	SE50437	Allen Bolt	1

MAIN COMPONENT REFERENCE CHARTS

Valves:

KETTLE SIZE GALLONS	PRES- SURE PSI	STEAM TRAP	SAFETY VALVE	MANUAL VALVE	CHECK VALVE	STRAINER	SOLENOIDS				
							STEAM	CONDENSATE	POTABLE WATER	COOLING WATER	DUMP VALVE
40	50	1/2" NPT KE51248	3/4" x 3/4" KE51720	3/4" x 3/4" KE02055-2	3/4" KE51653	3/4" KE51654	3/4" x 3/4" KE54834-3	3/4" x 3/4" KE54834-5	3/4" x 3/4" KE54834-5	3/4" x 3/4" KE54834-5	3/8" x 3/8" KE54834-2
60-80	50	1/2" NPT KE51248	3/4" x 3/4" KE51720	3/4" x 3/4" KE02055-2	3/4" KE51653	3/4" KE61654	3/4" x 3/4" KE54834-3	3/4" x 3/4" KE54834-5	3/4" x 3/4" KE54834-5	3/4" x 3/4" KE54834-5	3/8" x 3/8" KE54834-2
100-125	35	1/2" NPT KE51248	1-1/4" x 1-1/4" KE53144	1-1/4" x 1-1/4" KE02055-4	1-1/4" KE51367	1-1/4" KE53008	1-1/4" x 1-1/4" KE54834-8	3/4" x 3/4" KE54834-5	3/4" x 3/4" KE54834-5	3/4" x 3/4" KE54834-5	3/8" x 3/8" KE54834-2
150	35	1/2" NPT KE51248	1-1/4" x 1-1/4" KE53144	1-1/4" x 1-1/4" KE02055-4	1-1/4" KE51367	1-1/4" KE53008	1-1/4" x 1-1/4" KE54834-8	3/4" x 3/4" KE54834-5	3/4" x 3/4" KE54834-5	3/4" x 3/4" KE54834-5	3/8" x 3/8" KE54834-2
200-250	35	1/2" NPT KE51248	1-1/4" x 1-1/4" KE53144	1-1/4" x 1-1/4" KE02055-4	1-1/4" KE51367	1-1/4" KE53008	1-1/4" x 1-1/4" KE54834-8	3/4" x 3/4" KE54834-5	3/4" x 3/4" KE54834-5	3/4" x 3/4" KE54834-5	3/8" x 3/8" KE54834-2
40	100	1/2" NPT KE53160	3/4" x 1" KE53158	3/4" x 3/4" KE02055-2	3/4" KE51653	3/4" KE61654	3/4" x 3/4" KE54834-4	3/4" x 3/4" KE54834-4	3/4" x 3/4" KE54834-5	3/4" x 3/4" KE54834-4	3/8" x 3/8" KE54834-2
60-80	100	1/2" NPT KE53160	3/4" x 1" KE53158	3/4" x 3/4" KE02055-2	3/4" KE51653	3/4" KE61654V	3/4" x 3/4" KE54834-4	3/4" x 3/4" KE54834-4	3/4" x 3/4" KE54834-5	3/4" x 3/4" KE54834-4	3/8" x 3/8" KE54834-2
100-125	100	1/2" NPT KE53160	1-1/4" x 1-1/4" KE53162	1-1/4" x 1-1/4" KE02055-4	1-1/4" KE51367	1-1/4" KE53008	1-1/4" x 1-1/4" KE54834-8	1-1/4" x 1-1/4" KE54834-8	3/4" x 3/4" KE54834-5	3/4" x 3/4" KE54834-5	3/8" x 3/8" KE54834-2
150	100	1/2" NPT KE53160	1-1/4" x 1-1/4" KE53162	1-1/4" x 1-1/4" KE02055-4	1-1/4" KE51367	1-1/4" KE53008	1-1/4" x 1-1/4" KE54834-8	1-1/4" x 1-1/4" KE54834-8	3/4" x 3/4" KE54834-5	1-1/4" x 1-1/4" KE54834-8	3/8" x 3/8" KE54834-2
200-250	100	1/2" NPT KE53160	1-1/4" x 1-1/4" KE53162	1-1/4" x 1-1/4" KE02055-4	1-1/4" KE51367	1-1/4" KE53008	1-1/4" x 1-1/4" KE54834-8	1-1/4" x 1-1/4" KE54834-8	3/4" x 3/4" KE54834-5	1-1/4" x 1-1/4" KE54834-8	3/8" x 3/8" KE54834-2

Mechanical:

KETTLE SIZE GALLONS	PRESSURE PSI	GEAR SIZE	TILT	HYDRAULIC MOTORS	
				PRIMARY	SECONDARY
40	50	KE00151 (SMALL)	MANUAL	KE51846	KE51845
60-80	50	KE00151 (SMALL)	MANUAL	KE51938	KE51845
100-125	35	KE52833 (BIG)	MANUAL	KE51938	KE51845
150	35	KE52833 (BIG)	POWER	KE51938	KE51845
200-250	35	KE52833 (BIG)	POWER	KE53004	KE53005
40	100	KE00151 (SMALL)	MANUAL	KE51846	KE51845
60-80	100	KE00151 (SMALL)	MANUAL	KE51938	KE51845
120-125	100	KE52833 (BIG)	MANUAL	KE51938	KE51845
150	100	KE52833 (BIG)	POWER	KE51938	KE51845
200-250	100	KE52833 (BIG)	POWER	KE53004	KE53005

Scraper Blades:



KETTLE SIZE GALLONS	QUANTITY
40	22
60	26
80	30
100	34
125	38
150	38
200	44
250	48

MAINTENANCE

INSPECTION AND MAINTENANCE CHECK LIST

Cleveland Range equipment requires little preventative maintenance. We do however provide the following chart as a guide line for inspection and maintenance to keep your unit functioning at 100%.

MONTHLY INSPECTIONS

Item	Inspection
Item Switches	Inspect switches for damage and correct operation. Replace as required.
<u>Product Drain Valves</u>	
Tangent Draw-Off Valve	Inspect parts for damage. Test valve for leakage. Replace as required.
Butterfly Valve.	Inspect parts for damage. Test valve for leakage. Replace as required.
Air Valve	Inspect parts for damage. Test valve for leakage. Check valve seals for air leakage. Inspect supply hose and fittings. Replace as required. Inspect air filter and replace if required.

SIX MONTH MAINTENANCE

Lubrication	Grease trunnion housings. Grease bridge swivel assembly. Use "Never Seize" on tilt worm and gear.
Strainers	Clean strainers in steam in and cooling water supply lines.

YEARLY MAINTENANCE

Lubrication	Drain hydraulic oil and remove filter. Replace oil and filter (see Hydraulic Oil Replacement Procedure.
Solenoid Valves	Inspect solenoid valves for proper operation. Clean or replace as required.

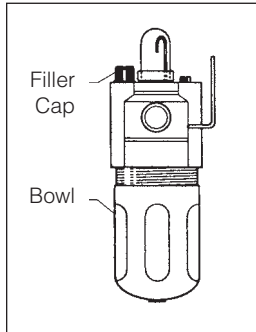
WARRANTY

Our Company supports a worldwide network of Maintenance and Repair Centers. Contact your nearest Maintenance and Repair Centre for replacement parts, service, or information regarding the proper maintenance and repair of your cooking equipment

In order to preserve the various agency safety certification (UL, NSF, ASME/Ntl. Bd., etc.), only factory-supplied replacement parts should be used. The use of other than factory supplied replacement parts will void warranty.

AIR LINE LUBRICATOR OIL FILLING PROCEDURE

1. Disconnect air supply and bleed system.
2. Remove cover on console (see PARTS LIST - PNEUMATIC COMPONENTS).
3. Check for oiler location.

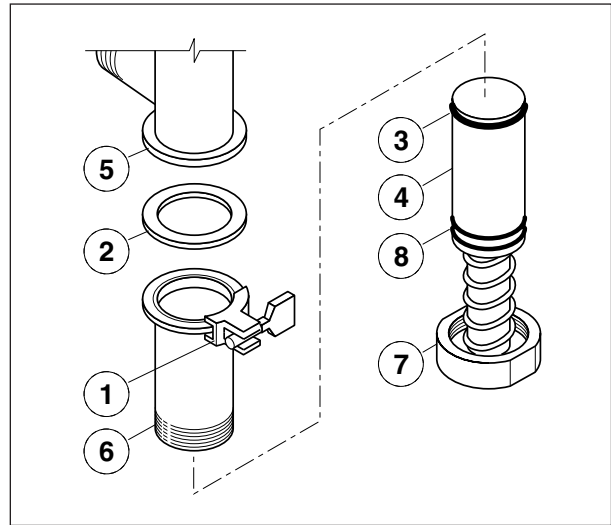


Oiler

4. Inspect oil level in bowl.
5. Remove filler cap.
6. Add mineral oil as required.
7. Replace filler cap and console cover.

AUTOMATIC DUMP VALVE

Replacing "O" rings (8):

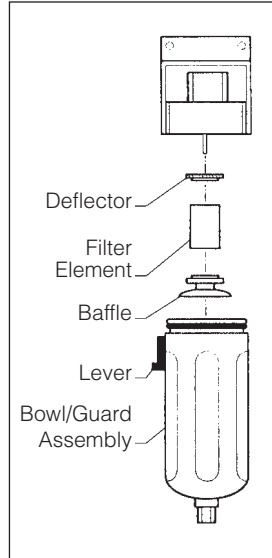


Automatic Dump Valve

1. Disassemble valve as per daily cleaning instructions.
2. Holding lower valve body (6), unscrew valve bottom (7).
3. Pull lower valve body out from cylinder body.
4. Replace "O" rings (8), as required.
5. Coat cylinder body and "O" rings with cooking oil or food-safe grease.
6. Reassemble.

AIR FILTER REPLACEMENT PROCEDURE

1. Disconnect air supply and bleed system.
2. Remove cover on console (see Parts List - Pneumatic Components).
3. Check for filter location.



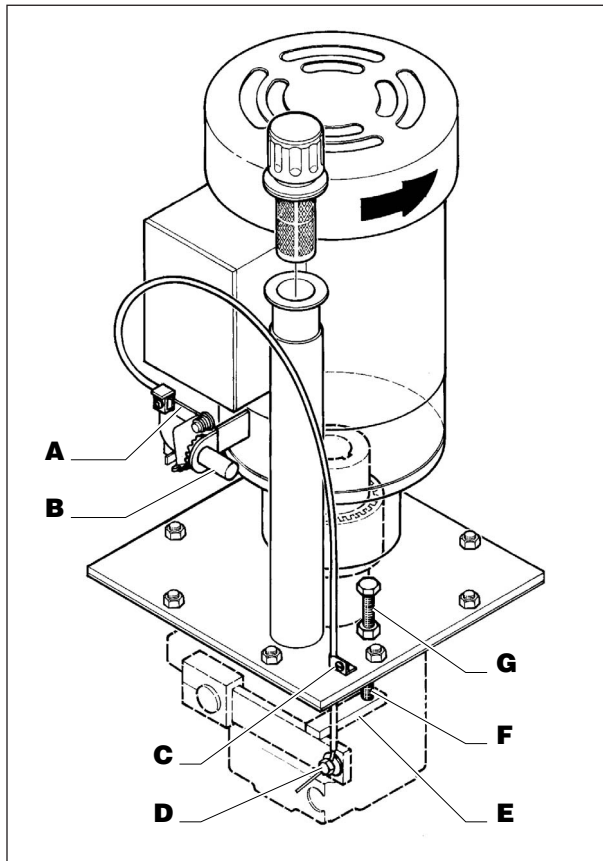
Air Filter

4. Push lever down and rotate bowl/guard assembly 1/8 turn.
5. Push down on bowl/guard assembly and remove.
6. Unscrew baffle and remove filter element, inspect and replace filter if required.
7. Replace filler cap and cover.

STEAM TRAP

Each kettle is equipped with a steam trap in the line of the kettle outlet to the drain, to remove line condensate that forms inside the steam jacket. A good steam trap at startup releases air and wet steam into the drain line for a few minutes, then holds the steam jacket. During cooking, the trap periodically releases accumulated condensate. If the kettle's cooking performance becomes inadequate after long use, replacement of the steam trap with a new one may restore kettle operation to peak efficiency.

RE-INSTALLING SPEED CONTROL CABLE



Speed Control Assembly

1. Turn sprocket of speed control so that wire "A" is fully extended towards shaft "B".
2. Insert end of cable through bracket "C".
3. Insert wire so it protrudes approximately 1/2" to 5/8" through hole in bolt "D". Tighten bolt and bend end of wire.
4. Bring pump arm "E" up until it hits stop bolt "F" and tighten screw "C".
5. Reassemble unit. Speed control knob will go on pointing toward minimum setting.
6. Turn mixer on with speed control set at minimum setting.
7. If scraper arm is turning, loosen nut "G" and back stop bolt "F" off a few turns. Next loosen screw "C" and slowly pull up cable until scraper arm stops turning. Retighten screw "C". Gently turn stop bolt "F" down until it hits arm. Lock in place by tightening nut "G".
8. Scraper arm should now go from no rotation to fast rotation by turning speed control knob.

NOTE: Mixer may run rough and noisy for one or two hours if air has become trapped in the line.

HYDRAULIC OIL REPLACEMENT PROCEDURE

One of the most important maintenance tasks is to change the hydraulic oil yearly. Under heavy usage the oil should be changed every nine months. It is important to change the oil regularly to prevent its breakdown which leads to the damaging of components.

The oil filter should be changed at the same time as the hydraulic oil. A clean filter prevents particles from damaging the other components in the system.

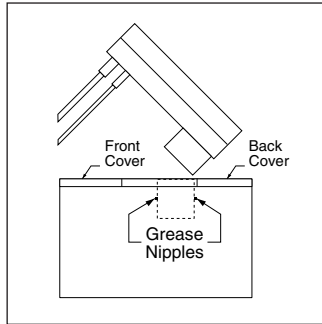
Replace the hydraulic fluid as follows:

- ⇒ Disconnect power to unit.
- ⇒ Remove the front top panel on the main console.
- ⇒ Remove chrome vent cap from breather pipe located beside electric motor.
- ⇒ Remove plug bolt from bottom left front corner of main console to drain oil into your catch pail.
- ⇒ Remove oil filter.
- ⇒ Replace plug bolt.
- ⇒ Refill unit through breather pipe using approximately 12 U.S. gallons of Tellus 32 hydraulic oil (oil should be 6 1/2" deep in tank).
- ⇒ Install new oil filter (Part# SE50094).
- ⇒ Replace chrome vent cap and front top panel.
- ⇒ Reconnect power to unit.
- ⇒ Run unit to remove any air in the lines.

NOTE: Mixer may run rough and noisy for one or two hours if air has become trapped in the line.

LUBRICATION

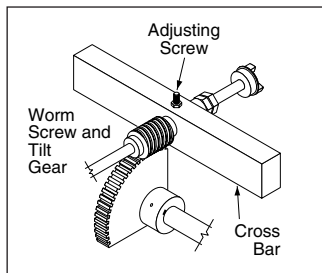
Lubricate the following parts every three months to insure smooth operation and reduce wear.



Side View of 18" Console

MIXER BRIDGE HOUSING

There are two grease nipples on the mixer bridge swivel housing which are accessed by removing the front and back covers on the 18" console.

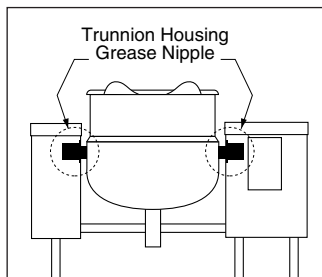


Trunnion and Tilt Mechanism Drawing

TRUNNION HOUSING, WORM SCREW AND TILT GEAR

These parts are accessed through the front cover on the 18" console.

Apply grease to gear teeth. Check for excessive play and adjust with adjusting screw located on top of cross bar.

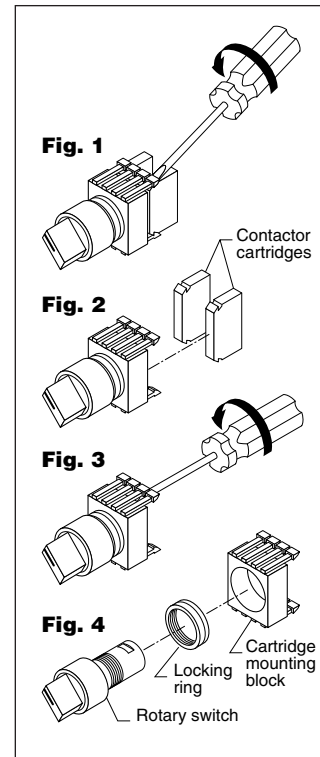


Kettle Trunnion Drawing

KETTLE TRUNNIONS

Accessed via the top covers on the 10" and 18" consoles. Each has two grease nipples.

DISASSEMBLY OF SWITCH ASSEMBLY



Switch Assembly

1. Place slotted screwdriver between contactor cartridge and cartridge mounting block as shown in **Fig.1**.

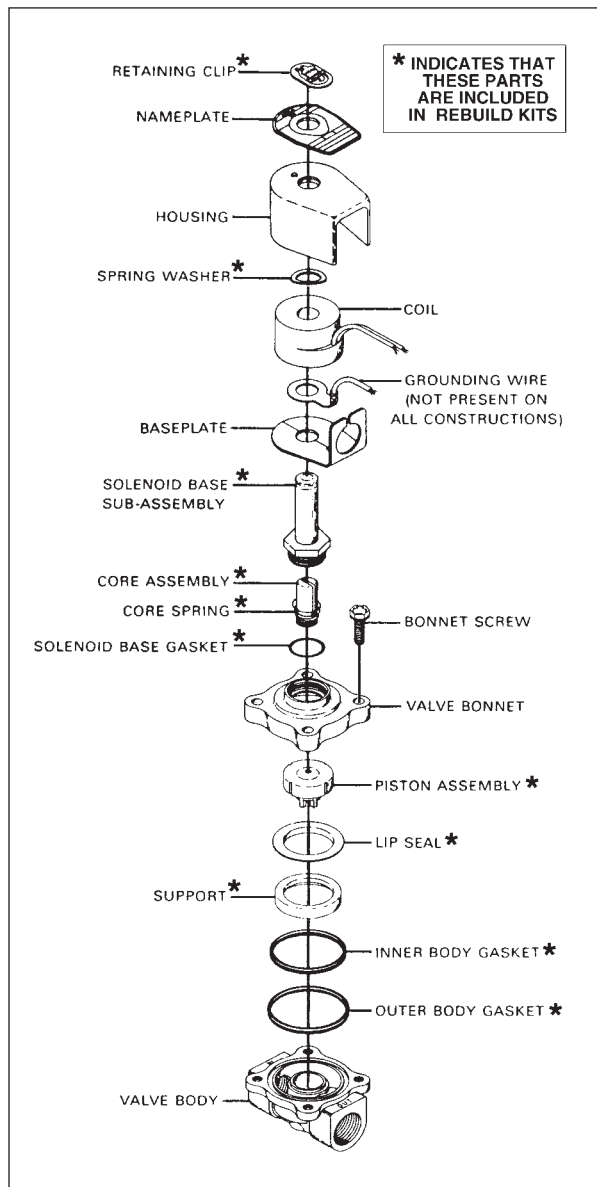
2. Twist screwdriver to free cartridge.

3. Place screwdriver under tab in the back of the cartridge mounting block as shown in **Fig. 3**.

4. Twist screwdriver to remove block from the rotary switch.

3. Unscrew locking ring to remove rotary switch.

SOLENOID VALVE MAINTENANCE



Solenoid Valve Exploded View Drawing

Ordering Information

Parts marked with an asterisk (*) in the Solenoid Valve Exploded View Drawing are supplied in the Rebuild Kits.

Valve# (Description)	Rebuild Kit#	Replacement Coil#
KE54834-9 (2", 120V/60 Hz.)	SE50400	SE50401
KE54834-6 (1", 120V/60 Hz.)	SE50402	SE50401
KE54834-7 (1", 120V/60 Hz.)	SE50403	SE50404
KE54834-3 (3/4", 120V/60 Hz.)	SE50405	SE50406
KE54834-5 (3/4", 120V/60 Hz., HW)	SE50407	SE50401
KE54834-2 (3/8", 120V/60 Hz.)	SE50408	SE50404
KE54834-8 (1 1/4", 120V/60 Hz.)	SE50409	SE50404
KE54834-4 (3/4", 120V/60 Hz.)	SE50410	SE50404

NOTE: It is not necessary to remove the valve from the pipeline for repairs.

WARNING: Turn off electrical power supply and depressurize valve before making repairs.

Cleaning

All solenoid valves should be cleaned periodically. The time between cleanings will vary depending on the medium and service conditions. In general, if the voltage to the coil is correct, sluggish valve operation, excessive noise or leakage will indicate that cleaning is required. Clean valve strainer or filter when cleaning the valve.

Preventive Maintenance

1. Keep the medium flowing through the valve as free from dirt and foreign material as possible.
2. While in service, the valve should be operated at least once a month to insure proper opening and closing.
3. Depending on the medium and service conditions, periodic inspection of internal valve parts for damage or excessive wear is recommended. Thoroughly clean all parts. Replace worn or damaged parts. However, for best results, replace all parts as supplied with a Rebuild Kit.

Causes of Improper Operation

1. *Faulty Control Circuits:* Check the electrical system by energizing the solenoid. A metallic "click" signifies that the solenoid is operating. Absence of the "click" indicates loss of power supply. Check for loose or blown fuses, open circuited or grounded coil, broken lead wires or splice connections.
2. *Burned-Out Coil:* Check for open-circuited coil. Replace coil as necessary. Check supply voltage; it must be the same as specified on nameplate.
3. *Low Voltage:* Check voltage across the coil lead. Voltage must be at least 85% of nameplate rating.
4. *Incorrect Pressure:* Check valve pressure. Pressure to valve must be within range specified on nameplate.
5. *Excessive Leakage:* Disassemble valve and clean all parts. If leakage continues, replace all parts as supplied with a Rebuild Kit.

Coil Replacement

WARNING: Turn off electrical power supply.

1. Disconnect coil lead wires and green grounding wire if present.
2. Remove retaining clip, nameplate and housing.

WARNING: When metal retaining clip disengages, it will spring upward.

3. Slip spring washer and coil off the solenoid base subassembly.
4. Coil is now accessible for replacement. Reassemble in reverse order of disassembly. Use Solenoid Valve Exploded View Drawing for identification and placement of parts.

CAUTION: Solenoid must be fully reassembled because the housing and internal parts complete the magnetic circuit.

Valve Disassembly

WARNING: Depressurize valve and turn off electrical power supply.

1. Disassemble valve in an orderly fashion. Use exploded view for identification and placement of parts.
2. If necessary, disconnect coil lead wires, grounding wire (if present), and rigid conduit from solenoid housing,
3. Remove retaining clip and slip the entire solenoid enclosure off the solenoid base sub-assembly.

WARNING: When metal retaining clip disengages, it will spring upward,

4. Unscrew solenoid base sub-assembly and remove core assembly, core spring, and solenoid base gasket.
5. Remove bonnet screws, valve bonnet, piston assembly, lip seal, support, inner and outer body gaskets.
6. All parts are now accessible to clean or replace; Replace worn or damaged parts. However, for best results, replace all parts as supplied with an Rebuild Kit.

Valve Reassembly

1. Reassemble in reverse order of disassembly. Use exploded view for identification and placement of parts.
2. Lubricate all gaskets with DOW CORNING 111® Compound lubricant or an equivalent high-grade silicone grease.
3. Position support and inner and outer body gaskets in valve body.
4. Position lip seal, flanged end up, onto piston assembly. Install piston assembly with lip seal into support in valve body cavity.
5. Replace valve bonnet and bonnet screws. Torque bonnet screws in a crisscross manner to 95 ±10 inch-pounds (10,7 ±1,1 newton-meters).
6. Replace solenoid base gasket, core assembly, and solenoid base sub-assembly. Torque solenoid base sub-assembly to 175 ±25 inch-pounds (19,8 ±2,8 newton-meters).
7. Replace solenoid enclosure and retaining clip.
8. Restore line pressure and electrical power supply to valve.
9. After maintenance is completed, operate the valve a few times to be sure of proper opening and closing.

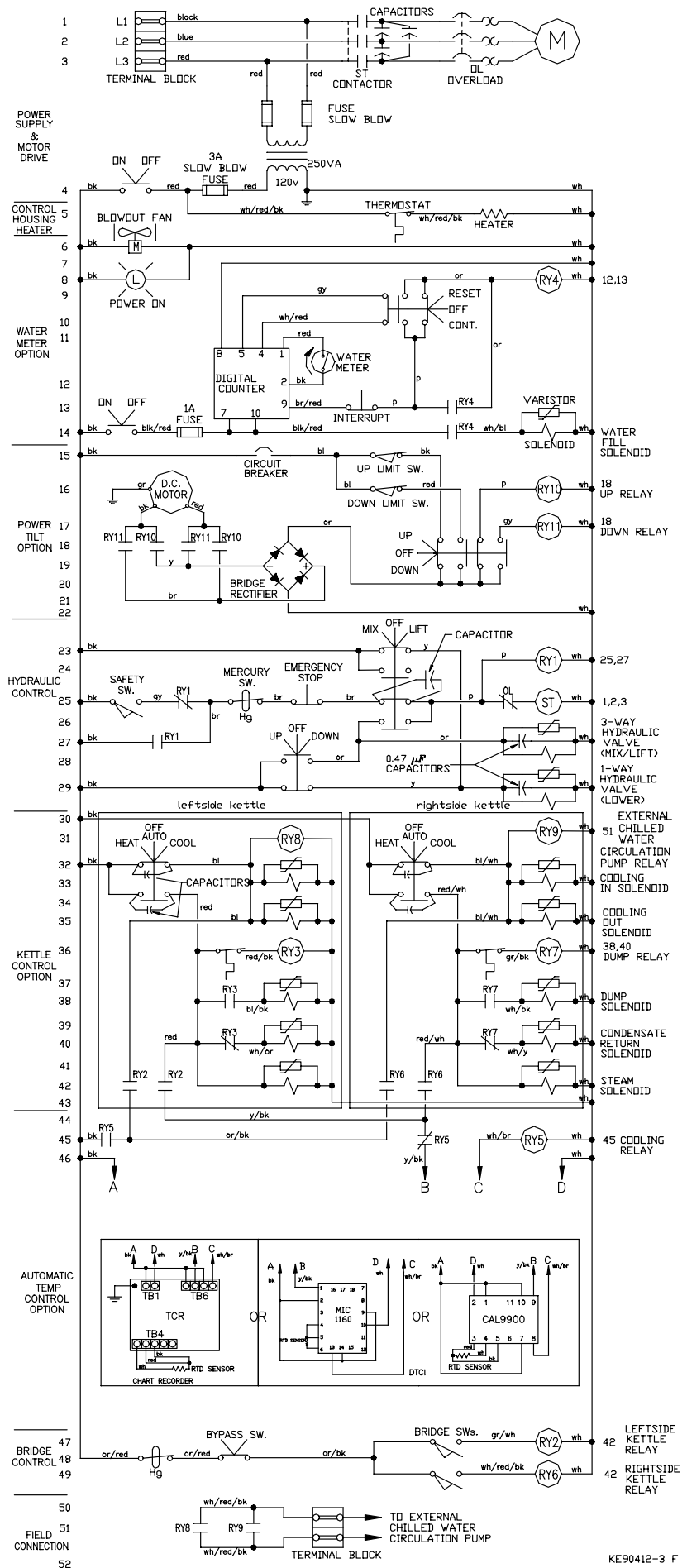
SINGLE KETTLES



KE90412-2 F

WIRING DIAGRAM

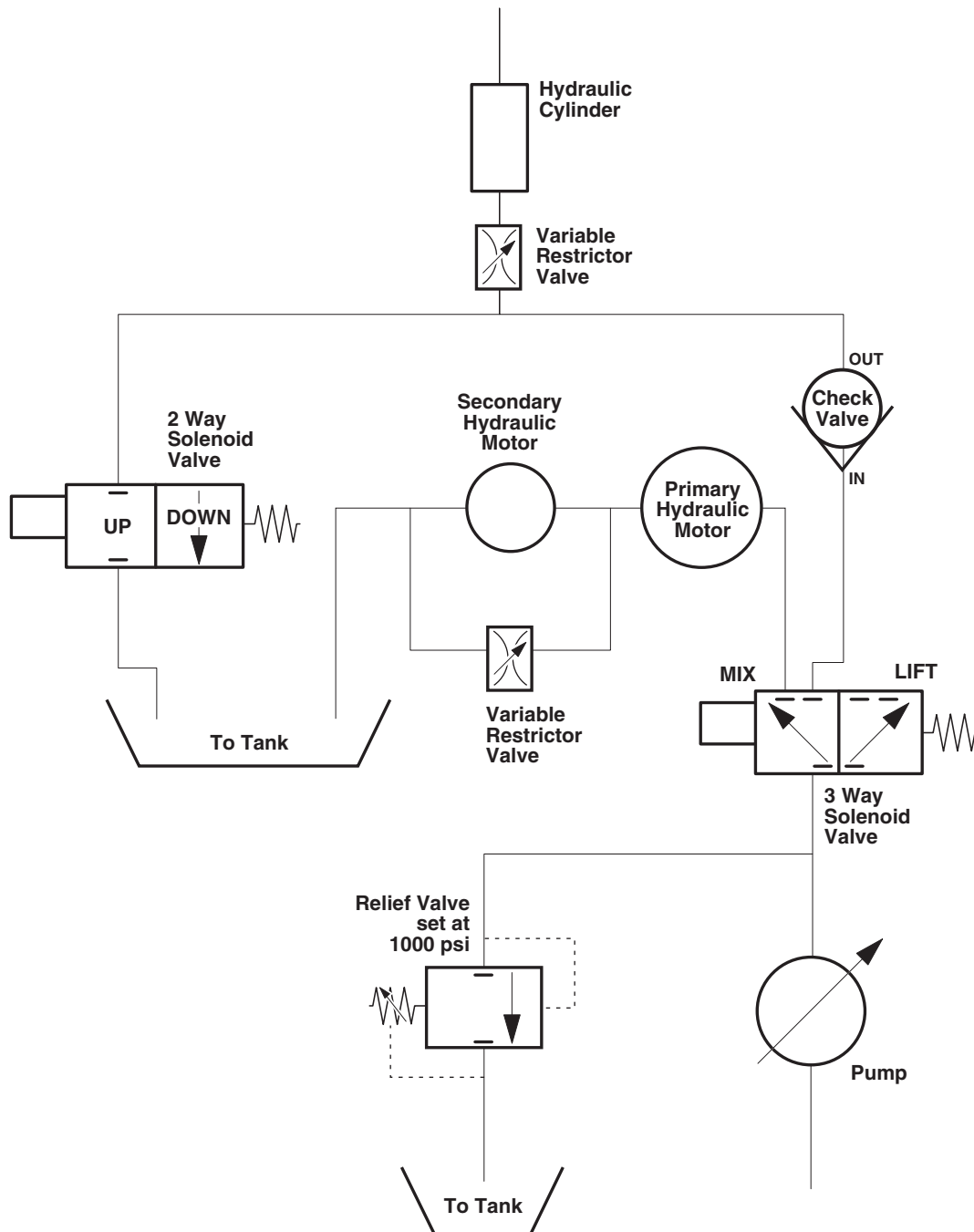
TWIN KETTLES



KE90412-3 F

TMKDL-T or TMKDL-CC C/W ALL THE OPTIONS

FLOW PATH FOR HYDRAULIC SYSTEM



SPARE PARTS LIST

ITEM ON.	DESCRIPTION	QTY. DOMESTIC	QTY. OVERSEAS
<u>Spare Parts</u>			
SE50426	Air Filter Element	1	1
SE50428	"O" Ring for Air Filter	1	1
KE52895	Air Regulator	---	1
KE52936	Fuse	1	1
KE01808	Switch Assembly - On/Off - Maintained	---	1
KE01809	Switch Assembly - On/Off/On - Maintained	---	1
KE01810	Switch Assembly - Momentary Spring Return	---	1
KE01811	Switch Assembly - Momentary Spring Return	---	1
KE02274	Capacitor Assembly	2	2
KE53138	Capacitor Cartridge - NC	2	2
KE53138-1	Capacitor Cartridge - NO	2	2
KE50753-10	Relay	2	2
KE00860	Cable and Bracket Assembly - Speed Control	---	1
SE50224	Solenoid Valve Coil	---	1
KE53962	Blade Stop Ring	2	2
KE51834	Scraper Blades	2	2
SE50094	Oil Filter	1	1
KE54834-3	Solenoid Valve, 3/4" - 50 psi.	---	1
KE54834-2	Solenoid Valve, 3/8"	---	1
KE52701	Steam Trap	---	1
UR50077	Thermostat	---	1
KE50579	Circuit Breaker	---	1
FA00012	"O" Ring for Circuit Breaker	1	1
KE50580	Water Resistant Boot for Circuit Breaker	1	1
KE53138-1	Contact Block	---	1
FA00016	"O" Ring for Faucet Spout	2	2
SK50445	Fuse - 3 amps	1	1
SK52936	Fuse - 1 amps	1	1
KE50750-1	Contactor	---	1

FLUSH PISTON VALVE

<u>Spare Parts</u>			
FA05000	"O" Ring for Cylinder Head	5	5
KE52347	Sani-Clamp Seal - 4"	5	5
KE52344	Sani-Clamp 4"	---	1
FA00152	"O" Ring for Cylinder Body	4	4
FA00225	"O" Ring for Piston	4	4

BUTTERFLY VALVE

<u>Spare Parts</u>			
SE50433	Seat - 2"	---	1
SE50433-1	Seat - 2"	---	1